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A SAFETY MESSAGE FROM ESSENTIAL ENERGY’s CHIEF EXECUTIVE OFFICER.

The electricity network is inherently dangerous and the Electrical Safety Rules have been developed as a uniform approach to ensure anyone working on or near the network returns safe to family and friends at the end of each day.

A truly safe workplace is everyone’s responsibility and the Electrical Safety Rules complement your own experience and knowledge of working safely around electricity. They govern the way we work so that everyone – employees, visitors, and contractors – complies with Essential Energy’s safety policies and procedures. By adopting and applying the Rules, we can all help mitigate safety risks.

The Electrical Safety Rules are underpinned by the Electricity Supply (Safety and Network Management) Regulation 2014 and are founded on three simple steps that we ask everyone to follow:

1. Always put safety first;
2. Always test; and
3. Always control your work site.

We owe it to ourselves, our family and our workmates to ensure we make safety our first consideration at all times. If everyone understands and applies the Electrical Safety Rules, together, we can all ensure no one knowingly commits an unsafe act at an Essential Energy workplace.

Thank you.

John Cleland
Chief Executive Officer
Section 1

INTRODUCTION
1 INTRODUCTION

1.1 Application

These rules apply to all persons (Employees, Contractors and Accredited Service Providers) working on or near high voltage and low voltage electrical apparatus associated with Essential Energy’s electricity network.

For Essential Energy employees working on other electrical networks, these rules apply in the absence of alternate Electrical Safety Rules.

These rules deal only with electrical safety and are not the definitive rules for all work associated with the electricity supply industry (ESI) or Work Health and Safety (WHS) obligations.

Always read and apply these rules in conjunction with all other relevant Codes of Practice, Procedures, Guides and Standards.

1.2 Exclusions

These rules do not apply to:

I Electrical apparatus operating at extra low voltage (see definitions) other than sections 9.4.1 and 9.9.

II Electrical apparatus that has been disconnected and removed from its normal operating location, for the purpose of dismantling or maintenance except as provided for in section 7.4.

III Direct current traction systems.

IV Testing bays covered by their own documented procedures (eg CEOM7006 series).

V Low voltage electrical apparatus not owned or operated by Essential Energy.

VI Essential Energy owned or occupied premises that are not part of the electricity distribution system (eg a depot building).

Note: that service mains, some sealed service equipment, franchise metering and load control relays, are covered by these Rules.

In all cases above, low voltage electrical work must be carried out in compliance with Safe Work Australia Code of Practice – Managing Electrical Risks in the Workplace July 2015.
Section 2
KEY TERMS & DEFINITIONS
2 KEY TERMS AND DEFINITIONS

**Access Permit**: a form of authorisation which allows access to work on or near, or to test electrical apparatus.

**Access Permit Earths**: approved earthing and short-circuiting equipment applied to conductors, as a requirement for the issue of an Access Permit, to ensure the conductors are earthed.

**Accredited Service Provider (ASP)**: an individual or entity accredited through a ministerially recognised accreditation scheme to undertake contestable work.

**Active Observation**: to provide dedicated attention to the activity being carried out. This includes the clarification of any intended movement of plant with the safety observer prior to such movement taking place.

**Alive (see also live)**: connected to a source of electrical supply, or subject to hazardous induced or capacitive voltages.

**Apparatus**: see Electrical Apparatus.

**Approved**: having appropriate organisational endorsement or in the case of ASP equipment or PPE meeting an industry standard or guideline for a specific function.

**Attended**: that a competent assistant is ready at hand and keeps watch.

**Authorised Person**: a person with technical knowledge or sufficient experience who has demonstrated competency and has been approved, in writing, by Essential Energy to carry out specific duties associated with the supply or use of electricity.

**Broad Supervision**: the qualified worker shall maintain regular visual and audible contact with the unqualified worker to inspect and assess the tasks and work that is being performed. The intent of the regular contact is to provide the unqualified worker with necessary instructions and directions with appropriate checks being made.

**Cable**: an insulated conductor, or two or more such conductors laid together with or without fittings, reinforcements or protective coverings. Cable, in these Rules, also means low voltage and high voltage aerial bundled cable (ABC).

**Clearance Area**: an area in which Access Permits may be issued. The clearance area is defined by the Access Permit earths, or the low voltage isolation points, or a combination of both.

**Competent Assistant**: a person who has demonstrated every 12 months the capabilities to rescue and resuscitate a person appropriate to the type of work being performed.

**Conductive**: a material that will conduct or is capable of conducting sufficient electricity to cause a risk to life in accordance with AS 60479 Part 1 2002.

**Conductor**: any wire, cable, bar, tube or metal formwork designed for carrying electric current.

**Confined Space**: an enclosed area that is, or could become, contaminated or deficient of oxygen to the extent that it will not support life in accordance with the Work Health and Safety Regulation 2011.

**Construction Earths**: approved earthing and short-circuiting equipment applied to conductors that are not yet connected or are disconnected from the electricity network, to protect workers from induction, lightning or static build-up. Construction Earths are NOT controlled by the System Operator.

**Contract Service Provider (CSP)**: an individual or entity authorised by Essential Energy to carry out work on the Essential Energy network under a contractual arrangement.

**Control Measures**: policies, standards, procedures or actions to eliminate, avoid or minimise risks.
Danger Tag: an approved tag that has the words ‘Danger - Do Not Operate’ clearly printed on it that can be affixed to a device as an instruction against the operation of the device.

De-Energised: not connected to any source of electrical supply but not necessarily isolated.

Directly Supervised: the qualified person shall be in direct visual and audible contact with the unqualified worker while the tasks and work is being performed.

Disconnected: the electrical apparatus cannot be energised by any operating work, because of the absence of electrical connections to all sources of electrical supply.

Dry Foliage: not wet (refer to wet foliage definition).

Earthed: connected to the general mass of earth by a conductor to ensure and maintain the effective dissipation of electrical energy.

Earthed Situation: is a work location where an exposed (bare) earthed conductor or conductive material is within 500 mm of any part of a person’s body.

Electrical Apparatus: any electrical equipment (including overhead lines) associated with the supply of electricity at high or low voltage, the conductors of which are live or can be made live.

Electrical Station: any enclosed substation or switching station whether of the indoor, outdoor or underground type.

Electrically Qualified: a person who is trained and competent in an electrical trade or profession such as a Power Line Worker, Electrical Fitter or Mechanic, Electrical Engineer or Cable Jointer.

Electricity Network: means transmission and distribution systems consisting of electrical apparatus which are used to convey or control the conveyance of electricity between generators points of connection and customers point of common coupling, and may include service fuses, service neutral link and metering apparatus.

Emergency: An assessed situation that requires immediate attention because of the imminent risk of death or injury to persons or substantial damage to property, network assets, plant or the environment. Loss of supply in itself does not constitute an emergency.

Emergency First Aid: procedures include releasing a person from live conductors, rescuing a person from a pole, structure, electrical panel, pit/pillar or from an EWP and undertaking resuscitation.

Employee: a person employed by Essential Energy (either under an individual contract of employment or apprenticeship or group apprenticeship scheme) to carry out work for Essential Energy.

Enclosed space: an enclosed area that is not intended or designed primarily as a place of work.

Energised: connected to any source of electrical supply.

EWP: elevated work platform – also known as a MEWP – mobile elevated work platform.

Exposed Conductor: any electrical conductor, approach to which is not protected or guarded by a barrier of rigid material or covered by insulation adequate under a relevant Australian Standard specification for the voltage concerned and which is in sound condition.

Extra Low Voltage: a nominal voltage not exceeding 50 volts alternating current or 120 volts direct current.

Hand Excavation: using shovels, picks, mattock, crow bars, etc to remove soil that must be used very carefully when close to live cables.

High Voltage (HV): a nominal voltage exceeding 1000 volts alternating current or 1500 volts direct current.
Immediately Available: the item is located on the ground at the work site and available without any delay, not on or in a vehicle which could be driven away.

Instructed Person: a person adequately advised or supervised by an authorised person to enable them to avoid the dangers electricity may create.

Insulated Elevated Work Platform: an elevated work platform (EWP) suitable for live work at the voltage concerned and complying with all statutory requirements and AS1418 Part 10.

Insulated: separated from adjacent conducting material by a non-conducting substance or airspace permanently providing resistance to the passage of current or to disruptive discharges through or over the surface of the substance or space to obviate danger of shock or injurious leakage current.

Insulating Barrier: A mat, tube or barrier of insulating material specifically designed, approved and tested for use as a powerline cover, insulator cover, switch cover, cross-arm insulating barrier or as an insulating barrier for similar equipment.

Isolated: separated from all known sources of electricity supply by means which prevent unintentional energisation of the conductors and which is assessed as a suitable step in the process of making safe for access purposes.

Issuer: a person authorised to issue an Access Permit to a recipient.

Known Permanent Earth: an earthing point that is tested periodically to ensure satisfactory resistance to the general mass of earth.

Live (also see Alive): energised or subject to hazardous induced or capacitive voltages.

Live Line Work: work performed on or near components of an overhead line or apparatus energised or capable of being energised to high voltage without implementing the full protective practice of isolating, proving de-energised, earthing and short-circuiting.

Live Work: all work performed on components of low voltage conductors that have not been identified, isolated and proved de-energised.

Low Voltage (LV): a nominal voltage exceeding 50 volts alternating current or 120 volts direct current, but not exceeding 1000 volts alternating current or 1500 volts direct current.

Mobile Plant: cranes, elevating work platforms, tip trucks or similar plant, any equipment fitted with a jib or boom and any device capable of raising or lowering a load.

Near: when there is a reasonable possibility of a person's body or any movable object that the person might be wearing, touching or carrying which is not designed for safe use on live conductors of the same or higher voltage, coming closer to a live exposed conductor than the minimum safe approach distances.

Network: see Electricity Network.

Operating Agreement: a written agreement between Essential Energy and another party in which an undertaking is given by a responsible person, that the electrical apparatus specified will remain isolated or disconnected until the written agreement has been cancelled.

Operating Work: work involving the operation of switches, the opening or closing of links, fuses, or other connections intended for ready removal or replacement, proving electrical apparatus de-energised for access, access permit earthing or short-circuiting, enabling or disabling protection equipment and voltage regulation equipment, locking and or tagging of electrical apparatus and erection of barriers and or signs, issuing of access permits and operating agreements, high voltage phasing and commissioning electrical assets by switching.

Ordinary Person: a person without sufficient training or experience to enable them to avoid the dangers which electrical apparatus may create.

Overhead Line: an aerial conductor or aerial conductors, together with associated supports, insulators, hardware and other fittings used for the supply of electricity. Does NOT including poles, structures or anything within an enclosed electrical station.
**Personal Locator Beacons:** self-contained radio transmitters with an encoded GPS location designed for emergency use where there is a threat of grave or imminent danger.

**Personal Protective Equipment:** clothing, equipment or substances, which when correctly used, protect parts or all of the body from foreseeable risk of injury or disease at work.

**Phasing:** a test using approved devices to determine whether energised conductors, may be satisfactorily connected together.

**Qualified:** a person who is formally trained and possesses written confirmation of such training and has the competence and skills to complete a given task.

**Recipient:** a person authorised to receive an Access Permit.

**Safe Approach Distance (SAD):** the minimum separation in air from an exposed conductor that shall be maintained by a person or any object (other than insulated objects designed for contact with live conductors) held by or in contact with that person.

**Safety Observer:** a person deemed competent to observe the task and specifically assigned the duty of actively observing (see *active observation*) and warning against unsafe approach to live exposed conductors or other unsafe conditions (*refer to CEOP2354 - Role of a Safety Observer*).

**Shall or Must:** is to be interpreted as ‘mandatory’.

**Should:** is to be interpreted as ‘advisory or discretionary’.

**STATCOM:** a **STAT**ic **COM**pensator is an item of electronic equipment designed to provide voltage support and/or inject or absorb reactive power. May be combined with battery storage.

**Substation:** a switch yard, terminal station or place at which high voltage supply is switched, converted or transformed.

**Switch:** a device designed and used for the making and breaking of an electric circuit.

**System:** see Electricity Network.

**System Operator:** is an authorised person responsible for the operation of all or a designated part of the electricity network.

**Tape Barrier:** an approved marker used in conjunction with an Access Permit to delineate between areas, which have live conductors and the electrical apparatus on which it is safe to perform work. This barrier is yellow.

**Temporarily Insulated:** temporarily covered with insulating material which complies with the procedure *CEOP8051 - Tools and Equipment: Testing and Inspection* or industry guideline.

**Vegetation Control Personnel:** a person approved and authorised to undertake specific vegetation control activities on or near Essential Energy’s electricity network.

**Wet Foliage:** Moist foliage or foliage dampened by rain (beyond intermittent spotting), mist, fog, sleet or snow.

**Work Area:** an area within the clearance area where work is being undertaken on the electricity network involving single or multiple work sites that have been made safe for work under the provisions of this operational procedure.

**Work Site:** a site in the immediate vicinity of work that is being undertaken on the electricity network. The work site has been made safe for work under the provisions of this operational procedure. (Example: A pit would be a work site, perhaps of several within a work area covered by an Access Permit being one of several Access Permits within a Clearance Area).

**Worker:** an employee of Essential Energy, an employee of a CSP, an employee of an ASP or a sub-contractor working for any of these.
**Working Earths:** approved earthing and short-circuiting equipment applied to conductors, additional to Access Permit Earths, following the issue of an Access Permit and associated with that access permit only. Working Earths cannot be shared by multiple access permits except by documented agreement between the access permit recipients.
Section 3
SAFE APPROACH DISTANCES
3 SAFE APPROACH DISTANCES – PERSONNEL & EQUIPMENT

3.1 Ordinary Persons Not Working on our Electricity Network

Ordinary persons (to whom these electrical safety rules do not apply) are to refer to the available Codes of Practice for guidance on electrical safe work practices.

- Safe Work Australia – Managing Electrical Risks in the Workplace
- WorkCover - Work Near Overhead Power Lines
- WorkCover - Work Near Underground Assets

The Safe Approach Distances for an Ordinary Person are given in Table A below:

<table>
<thead>
<tr>
<th>NOMINAL VOLTAGE</th>
<th>DISTANCE (metres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to and including 132kV</td>
<td>3</td>
</tr>
<tr>
<td>Above 132kV and up to and including 330kV</td>
<td>6</td>
</tr>
<tr>
<td>Above 330kV</td>
<td>8</td>
</tr>
</tbody>
</table>

3.2 Authorised or Instructed Persons Working On or Near the Electricity Network

Authorised or instructed persons working on or near the electricity network must comply with the following tables except when performing:

- Live work (low voltage)
- Live line work (high voltage)

3.2.1 Safe approach distances to live exposed conductors- Table B.

Except when performing work under the conditions for absolute limit of approach to live exposed conductors (refer next section 3.2.2) no part of a person’s body and no material or equipment that the person is holding, carrying or is supported by, which is not insulated for the voltage concerned, is permitted to come any closer to any live exposed conductor than the safe approach distances shown in Table B.
### TABLE B:
**AUTHORISED AND INSTRUCTED PERSON SAFE APPROACH DISTANCES**

<table>
<thead>
<tr>
<th>Nominal Operating Voltage</th>
<th>Authorised Person</th>
<th>Instructed Person</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to and including 1000V (insulated conditions)</td>
<td>Contact Allowable</td>
<td>500</td>
</tr>
<tr>
<td>Up to and including 1000V (uninsulated conditions)</td>
<td>500</td>
<td>500</td>
</tr>
<tr>
<td>High Voltage up to and including 33kV</td>
<td>700</td>
<td>700</td>
</tr>
<tr>
<td>66kV</td>
<td>1,000</td>
<td>1,000</td>
</tr>
<tr>
<td>110kV &amp; 132kV</td>
<td>1,200</td>
<td>1,200</td>
</tr>
<tr>
<td>220kV</td>
<td>1,800</td>
<td>1,800</td>
</tr>
<tr>
<td>330kV</td>
<td>3,000</td>
<td>3,000</td>
</tr>
<tr>
<td>500kV</td>
<td>3,900</td>
<td>3,900</td>
</tr>
</tbody>
</table>

**NOTE 1:** Covered conductors including Covered Conductor Thick (CCT) are not insulated for the voltage concerned and the safe approach distances of Table B must be observed.

**NOTE 2:** This table also applies to vegetation control by Essential Energy electrically qualified workers.
3.2.2 Absolute limits of approach to live high voltage exposed conductors by an authorised person – Table C

The conditions under which safe approach distances, can be reduced to the absolute limits of approach to live exposed conductors shown in Table C are:

I A written task specific risk analysis must be completed prior to the training and authorisation of the work team, (See CEOF3022 – Job Safety Analysis: Absolute Limits of Approach When Applying Earths); and

II All members of the work team must be qualified and trained in a manner that allows them to safely complete the work; and

III The work to be done must be specific, well defined and involve a limited number of steps; and

IV The absolute limit of approach to be observed must be specified; and

V A safety observer is required to observe the individuals completing the work. The safety observer must actively observe the work to ensure clearances are not compromised and that the work proceeds according to plan.

### TABLE C: ABSOLUTE LIMITS OF APPROACH TO LIVE HIGH VOLTAGE EXPOSED CONDUCTORS

<table>
<thead>
<tr>
<th>NOMINAL OPERATING VOLTAGE</th>
<th>ABSOLUTE LIMIT OF APPROACH (millimetres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>High voltage up to and including 22kV (Operating Work only)</td>
<td>300</td>
</tr>
<tr>
<td>High voltage up to and including 33kV</td>
<td>400</td>
</tr>
<tr>
<td>Above 33kV and up to and including 66kV</td>
<td>700</td>
</tr>
<tr>
<td>Above 66kV and up to and including 132kV</td>
<td>1,200</td>
</tr>
</tbody>
</table>

**NOTE:** Under no circumstances may anyone come closer to live high voltage exposed conductors than the distances in Table C unless approved live line work techniques are used.

3.2.3 Safe approach distances – mobile plant and loads operated by an authorised or instructed person – Table D.

A safety observer must be appointed at any time the crane plant or load is in motion, in close proximity to live exposed conductors or and is likely to move to within the distances provided in Table D.

The safe approach distances in Table D do not apply to live high voltage line work. The relevant safe approach distances for live work are detailed in the CEOM7040 – High Voltage Live Work.

No one shall remain in contact with any part of a crane, load or plant and the ground or other earthed situation while the crane or plant is operated within the safe approach distances listed for ordinary persons in Table A, unless:

I The operator stands on an equipotential conductive mat, which is electrically connected to all metalwork associated with the controls; or

II The crane, load or plant is not being moved; or

III They are handling a non-conductive tail rope.
### TABLE D:
SAFE APPROACH DISTANCES FOR CRANES, MOBILE PLANT AND LOADS TO LIVE EXPOSED CONDUCTORS

<table>
<thead>
<tr>
<th>Nominal Operating Voltage</th>
<th>Safe Approach Distance (millimetres)</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>For instructed or authorised persons with a Safety Observer</td>
<td>For instructed or authorised persons without a Safety Observer</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Uninsulated portions</td>
<td>Insulated portions</td>
<td>Uninsulated portions</td>
</tr>
<tr>
<td>Up to and including 1,000V</td>
<td>1,000</td>
<td>Contact allowable*</td>
<td>2,000</td>
</tr>
<tr>
<td>Above 1kV and up to and including 11kV</td>
<td>1,200</td>
<td>700</td>
<td>2,400</td>
</tr>
<tr>
<td>22kV</td>
<td>1,200</td>
<td>700</td>
<td>2,400</td>
</tr>
<tr>
<td>33kV</td>
<td>1,200</td>
<td>700</td>
<td>2,400</td>
</tr>
<tr>
<td>66kV</td>
<td>1,400</td>
<td>1,000</td>
<td>2,800</td>
</tr>
<tr>
<td>110kV &amp; 132kV</td>
<td>1,800</td>
<td>1,800</td>
<td>3,000</td>
</tr>
<tr>
<td>220kV</td>
<td>2,400</td>
<td>2,400</td>
<td>4,800</td>
</tr>
<tr>
<td>330kV</td>
<td>3,700</td>
<td>3,700</td>
<td>6,000</td>
</tr>
<tr>
<td>500kV</td>
<td>4,600</td>
<td>4,600</td>
<td>8,000</td>
</tr>
</tbody>
</table>

* The fibreglass insulation components of EWPs’ are not designed for sustained contact and movement against conductors, as these components are easily damaged by the abrasive nature of the conductors.

### 3.2.4 Minimum fixed clearances for conductors – eg isolation points- Table E

High voltage isolation points must provide the minimum fixed clearances detailed in Table E.

### TABLE E:
MINIMUM FIXED CLEARANCES

<table>
<thead>
<tr>
<th>NOMINAL OPERATING VOLTAGE</th>
<th>FIXED CLEARANCE DISTANCES (millimetres)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to and including 11kV</td>
<td>*320</td>
</tr>
<tr>
<td>Above 11kV and up to and including 33kV</td>
<td>320</td>
</tr>
<tr>
<td>Above 33kV and up to and including 66kV</td>
<td>630</td>
</tr>
<tr>
<td>Above 66kV and up to and including 132kV</td>
<td>1,100</td>
</tr>
</tbody>
</table>

* For voltages up to and including 11kV it is permissible to reduce the minimum fixed clearance to 160 mm where there is no risk of the presence of birds, rodents, etc., which may cause a hazard.

This rule does not apply to commercially manufactured switchgear complying with National or International Standards.
3.2.5 Safe approach distances to live exposed conductors for standard vegetation control personnel- Tables F and G.

In all these tables the word ‘above’ means vegetation overhanging the conductors.

A safety observer is required when vegetation control personnel or any vegetation being trimmed or removed is within, or may come within, the distances specified in the safety observer required column of tables F & G below. The risk assessment may require a safety observer for a distance greater than that shown.

**TABLE F:**
STANDARD VEGETATION CONTROL - CLIMBERS AND GROUND PERSONNEL

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Operating Voltage</td>
<td>Personnel Safe Approach</td>
<td>Insulated Tool Approach</td>
<td>Vegetation Clearances</td>
</tr>
<tr>
<td>LV – Insulated/Covered</td>
<td>500mm</td>
<td>300mm</td>
<td>500mm</td>
</tr>
<tr>
<td>LV – Exposed / Bare</td>
<td>1000mm</td>
<td>300mm</td>
<td>1000mm</td>
</tr>
<tr>
<td>11kV-22kV</td>
<td>1200mm</td>
<td>700mm</td>
<td>1200mm</td>
</tr>
<tr>
<td>33kV-66kV</td>
<td>1500mm</td>
<td>1000mm</td>
<td>1500mm</td>
</tr>
<tr>
<td>110kV-132kV</td>
<td>2000mm</td>
<td>2000mm</td>
<td>2000mm</td>
</tr>
<tr>
<td>220kV</td>
<td>3000mm</td>
<td>3000mm</td>
<td>3000mm</td>
</tr>
<tr>
<td>330kV</td>
<td>3500mm</td>
<td>3500mm</td>
<td>3500mm</td>
</tr>
<tr>
<td>Above 330kV</td>
<td>4500mm</td>
<td>4500mm</td>
<td>4500mm</td>
</tr>
</tbody>
</table>

# Applicable for Climbers
*Applicable for Ground Personnel only
### TABLE G:
STANDARD VEGETATION CONTROL – FROM AN INSULATED EWP

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Operating Voltage</td>
<td>Personnel Safe Approach</td>
<td>Insulated Tool Approach</td>
<td>Vegetation Clearance Below/ Beside</td>
<td>Vegetation Clearance Above</td>
</tr>
<tr>
<td>LV – Insulated/ Covered</td>
<td>500mm</td>
<td>300mm</td>
<td>No clearance required</td>
<td>500mm</td>
</tr>
<tr>
<td>LV – Exposed / Bare</td>
<td>1000mm</td>
<td>300mm</td>
<td>No clearance required</td>
<td>1000mm</td>
</tr>
<tr>
<td>11kV-22kV</td>
<td>1200mm</td>
<td>700mm</td>
<td>700mm</td>
<td>1200mm</td>
</tr>
<tr>
<td>33kV-66kV</td>
<td>1500mm</td>
<td>1000mm</td>
<td>1000mm</td>
<td>1000mm</td>
</tr>
<tr>
<td>110kV - 132kV</td>
<td>2000mm</td>
<td>2000mm</td>
<td>2000mm</td>
<td>2000mm</td>
</tr>
<tr>
<td>220kV</td>
<td>3000mm</td>
<td>3000mm</td>
<td>3000mm</td>
<td>3000mm</td>
</tr>
<tr>
<td>330kV</td>
<td>3500mm</td>
<td>3700mm</td>
<td>3500mm</td>
<td>3500mm</td>
</tr>
<tr>
<td>Above 330kV</td>
<td>4500mm</td>
<td>4600mm</td>
<td>4500mm</td>
<td>4500mm</td>
</tr>
</tbody>
</table>

**NOTE:** Refer to Table D for EWP Safe Approach Distances without a Safety Observer.
3.2.6 Safe Approach Distances for CAVC vegetation control –Tables H, I & J

All CAVC vegetation control work must be done with a Safety Observer. CAVC techniques are not permitted near energised conductors above 66kV. In all these tables D.A.R. means Disable Auto Reclose. CAVC of vegetation above energised high voltage conductors is only permitted from an insulated EWP.

Climbers shall not climb any tree where any part of that tree is within or may move within the vegetation clearance distances defined in Table J during the work activity, and must not position themselves so that they could fall or swing inside the safe approach distances given in Table J.

In all these tables the word ‘above’ means vegetation overhanging the conductors.

<table>
<thead>
<tr>
<th>Nominal Operating Voltage</th>
<th>Personnel Safe Approach</th>
<th>Insulated Mobile Plant Safe Approach</th>
<th>Insulated Tool Approach</th>
<th>Vegetation Clearance and switching requirements Below / Beside/ Above#</th>
<th>Clearance &amp; Outage Requirement</th>
<th>D.A.R required</th>
</tr>
</thead>
<tbody>
<tr>
<td>LV – insulated/ covered</td>
<td>500mm</td>
<td>Physical clearance (no contact)</td>
<td>300mm</td>
<td>No clearance required</td>
<td>No Outage required unless determined by a risk assessment</td>
<td>D.A.R. Not Applicable</td>
</tr>
<tr>
<td>LV – exposed / bare</td>
<td>1000mm</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>11kV</td>
<td>1200mm</td>
<td>700mm</td>
<td>300mm</td>
<td>≤100mm^</td>
<td>&gt;100mm and ≤700mm *</td>
<td></td>
</tr>
<tr>
<td>22kV</td>
<td>1200mm</td>
<td>700mm</td>
<td>300mm</td>
<td>≤150mm^</td>
<td>&gt;150mm and ≤700mm *</td>
<td></td>
</tr>
<tr>
<td>33kV</td>
<td>1500mm</td>
<td>1000mm</td>
<td>300mm</td>
<td>≤200mm^</td>
<td>&gt;200mm and ≤1000mm *</td>
<td></td>
</tr>
<tr>
<td>66kV</td>
<td>1500mm</td>
<td>1000mm</td>
<td>300mm</td>
<td>≤400mm^</td>
<td>&gt;400mm and ≤1000mm *</td>
<td></td>
</tr>
</tbody>
</table>

^ These clearances are to be taken as an envelope around the conductor.
* When cutting from an EWP for vegetation over energised high voltage, where an Access Permit is not required then vegetation MUST be cut under D.A.R. conditions. Cut to 200mm maximum permissible lengths on vegetation no thicker in diameter than 50mm limited to working over 1 phase at a time.
# Cutting vegetation above energised high voltage mains is only permissible when working from an insulated EWP and is limited to working over 1 phase at a time.
#### TABLE I: CLOSE APPROACH VEGETATION CONTROL (CAVC) - GROUNDLINE

<table>
<thead>
<tr>
<th>Nominal Operating Voltage</th>
<th>Personnel Safe Approach</th>
<th>Insulated Tool Safe Approach</th>
<th>Vegetation Clearance and Switching Requirements Below / Beside / Above#</th>
<th>Clearance &amp; Outage Requirement</th>
<th>D.A.R required</th>
</tr>
</thead>
<tbody>
<tr>
<td>LV – insulated/covered</td>
<td>500mm</td>
<td>300mm</td>
<td>No clearance required</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LV – exposed / bare</td>
<td>1000mm</td>
<td></td>
<td>No Outage required unless determined by a risk assessment</td>
<td></td>
<td>D.A.R. Not Applicable</td>
</tr>
<tr>
<td>11kV</td>
<td>1200mm</td>
<td>300mm</td>
<td>≤100mm ~</td>
<td>&gt;100mm and ≤700mm</td>
<td></td>
</tr>
<tr>
<td>22kV</td>
<td>1200mm</td>
<td>300mm</td>
<td>≤150mm ~</td>
<td>&gt;150mm and ≤700mm</td>
<td></td>
</tr>
<tr>
<td>33kV</td>
<td>1500mm</td>
<td>300mm</td>
<td>≤200mm ~</td>
<td>&gt;200mm and ≤1000mm</td>
<td></td>
</tr>
<tr>
<td>66kV</td>
<td>1500mm</td>
<td>300mm</td>
<td>≤400mm ~</td>
<td>&gt;400mm and ≤1000mm</td>
<td></td>
</tr>
</tbody>
</table>

~These clearances are below, beside and taken as a vertical line that extends to the sky.

# No cutting of vegetation above energised high voltage permitted.

#### TABLE J: CLOSE APPROACH VEGETATION CONTROL (CAVC) - CLIMBER

<table>
<thead>
<tr>
<th>Nominal Operating Voltage</th>
<th>Personnel Safe Approach</th>
<th>Insulated Tool Safe Approach</th>
<th>Vegetation Clearance and Switching Requirements Below / Beside / Above#</th>
<th>Clearance &amp; Outage Requirement</th>
<th>D.A.R required</th>
</tr>
</thead>
<tbody>
<tr>
<td>LV – insulated/covered</td>
<td>500mm</td>
<td>300mm</td>
<td>No clearance required</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LV – exposed / bare</td>
<td>1000mm</td>
<td></td>
<td>≤100mm</td>
<td></td>
<td>D.A.R. Not Applicable</td>
</tr>
<tr>
<td>11kV</td>
<td>1200mm</td>
<td>300mm</td>
<td>≤700mm ~</td>
<td>&gt;700mm and ≤1200mm ~</td>
<td></td>
</tr>
<tr>
<td>22kV</td>
<td>1200mm</td>
<td>300mm</td>
<td>≤700mm ~</td>
<td>&gt;700mm and ≤1200mm ~</td>
<td></td>
</tr>
<tr>
<td>33kV</td>
<td>1500mm</td>
<td>300mm</td>
<td>≤1000mm ~</td>
<td>&gt;1000mm and ≤1500mm ~</td>
<td></td>
</tr>
<tr>
<td>66kV</td>
<td>1500mm</td>
<td>300mm</td>
<td>≤1000mm ~</td>
<td>&gt;1000mm and ≤1500mm ~</td>
<td></td>
</tr>
</tbody>
</table>

~ These clearances are below, beside and taken as a vertical line that extends to the sky.

# No cutting of vegetation above energised high voltage permitted.
Section 4

GENERAL SAFE WORK ON OR NEAR CONDUCTORS
4 GENERAL SAFE ELECTRICAL WORK ON OR NEAR CONDUCTORS

This section must be read in conjunction with:

- Section 6 for low voltage
- Section 7 for high voltage
- Section 8 for underground cables
- Section 9 for electrical stations
- Section 10 for capacitors and similar
- Section 11 for generation

4.1 Work Close to Existing Exposed Conductors

Where electrical apparatus is to be worked on, or erected in the vicinity of, or on the same structures as existing live exposed conductors, precautions must be taken to:

I Prevent the electrical apparatus from becoming energised; and
II Safeguard persons if the electrical apparatus does become energised.

Satisfactory precautions are provided by preventing the electrical apparatus being worked on from coming within the safe working distances detailed in Table B from any exposed conductors.

If there is a possibility that the required distances cannot be maintained, the existing exposed conductors must either be:

III Temporarily insulated; or
IV Physically restrained; or
V Isolated, and Access Permit conditions applied.

Additional guidance may be found in procedure CEOP8050 – Working Above Below or Adjacent to Energised Overhead Conductors.

4.2 Work Site Hazard Identification, Risk Assessment & Control (HIRAC)

In accordance with CECM1000.02 – HSE Manual: Risk Management, and the Work Health and Safety Regulation 2011 before commencing any work to which these rules apply, a risk assessment shall be conducted:

I The hazards must be identified; and
II The risks must be assessed; and
III Hazards must be eliminated or control measures determined and actioned; and
IV The effectiveness of the control measures must be monitored and reviewed as the work progresses; and
V A written record of this assessment must be made on a SWMS & HIRAC, or similar type form.

Working at height will be carried out in accordance with CECM1000.23 Working at Height or other industry approved standard to comply with the WHS Regulation requirements to address the risk of ‘suspension trauma’ and/or inversion of a worker at height in a fall arrest harness.
4.3 Training, Assessment and Authorisation

4.3.1 General

Where there may be an exposure to risk from electrical apparatus a person undertaking work shall be appropriately qualified, trained and assessed as competent and authorised to carry out the work.

4.3.2 Qualifications for Work on Electrical Apparatus

A person must not carry out work to which these rules apply and the person must not be permitted or required to carry out such work, unless:

I. The person has received training which is appropriate for the type of work concerned and is assessed as competent; and

II. The person is physically fit to safely perform the required work; and

III. The person has successfully attained and is current in "ESI Refresher Units of Competency" from the Transmission, Distribution and Rail Training Package as applicable to the work being performed.

**NOTE:** Information on the required competency units may be found on the training.gov.au website or in Essential Energy’s Training Matrix on the Essential Energy website. The most current ESI unit always applies.

Persons qualified to work on or near overhead or underground electrical apparatus (other than live high voltage lines) can perform the work provided that they either:

IV. Possess a relevant qualification (or equivalent) issued by a Registered Training Organisation or recognised issuing body; or

V. Are undertaking work for which they have been authorised. For example, Electrical Fitters may do work on an overhead line, which falls within the limits of their competency, or a Cable Jointer may attach fittings or make connection to an overhead line.

Persons are qualified for overhead or underground line work if they either:

VI. Have successfully completed a nationally recognised Certificate III in ESI Power Systems – Distribution Overhead or Distribution Cable Jointing (or equivalent) delivered by a Registered Training Organisation; or

VII. Hold previous qualifications or certification for overhead or underground line work, which are recognised by Essential Energy.

Persons who work on live high voltage overhead lines must either:

VIII. Have achieved competence in the applicable nationally recognised Live Line "Units of Competency" from the ESI Training Package (or equivalent) delivered by a Registered Training Organisation; or

IX. Hold previous or alternative qualifications for live line work recognised by Essential Energy.

In addition, they must undertake additional or refresher training when necessary, in accordance with CEOM7040 – High Voltage Live Work, CEOP2192 Live Line: Justification, Selection, Training and Appointment and CEOP2392 Field Competency Assessment Live Line Workers.

**NOTE:** In addition to the above qualifications and training, persons must not carry out high voltage live line work unless they hold a current live line authorisation issued by Essential Energy.
4.4 Electrically Unqualified Personnel

An electrically unqualified person must not work on or near, nor be permitted to work on or near conductors associated with the network unless:

The live exposed conductors have been isolated, proved de-energised and Access Permit issued, and in the case of high voltage, earthed and short-circuited; and

I. They are directly supervised by qualified personnel; and

II. They understand the extent of the safe work area, are made aware of any live conductors adjacent to the safe work area and the appropriate safe approach distance for unqualified personnel that they must maintain; or

III. They are an instructed person.

**NOTE:** An electrically unqualified person may work under broad supervision where the conductors have been disconnected from the system and there are no other live conductors associated with the structure or equipment.

This clause 4.4 does not restrict electrically unqualified persons from performing approved earth tests in accordance with an approved procedure and training.

4.5 Persons in Training

Persons in training, electrical workers and their supervisors shall refer to CECG2000.57 - *Workplace Supervision for Apprentices and Electrical Workers* or an industry approved standard, for specific detail about undertaking work to which these rules apply.

In broad terms:

I. Persons in training, and electrical workers must not be placed in a position to perform rescue operations from live electrical apparatus until they are deemed competent to perform the rescue and are familiar with the requirements of these rules and working with live electrical apparatus.

II. The level of supervision for a person in training or an electrical worker, shall be based on the persons perceived level of competency to safely perform the work.

III. Persons in training or electrical workers must not undertake work to which these rules apply without an appropriate level of supervision.

4.6 Wearing of Clothing and Personal Protective Equipment

4.6.1 Clothing

While working on or near conductors (including operating work), all workers must wear approved arc rated clothing as per NENS09.

While working on construction sites and wherever mobile plant is in operation, high visibility clothing should be worn in accordance with the HIRAC or employer’s procedures.

An instructed person, for example:

I. A crane operator in the protected cab of a machine does not require arc rated clothing.

II. A welder working near conductors or apparatus may need to temporarily wear arc rated coveralls or similar.

4.6.2 Personal Protective Equipment

While working on or near conductors (including operating work) all workers must wear personal protective equipment, which gives appropriate protection to the eyes, head, body, arms, hands, legs and feet as prescribed by the relevant procedure or an industry approved standard (such as NENS09).
Effective from 1st February 2017 an arc rated face shield (with chin guard) must be worn for the following ‘high risk’ activities, or where required by the work site risk assessment (HIRAC).

I  Energised low voltage underground work (eg: within a pit, pillar or pillar standard)
II  Switching and testing on low voltage underground assets
III  Switching on high voltage underground assets where there is a risk of creating an arc (eg: Hazemeyer or NEBB HV switchgear – CEOM7073 Clause 47.4)
IV  Energised low voltage overhead work where an arc may occur (eg: making or breaking bridges under load)
V  Energised high voltage live line work – making or breaking bridges where other controls are not used
VI  Working on meter boxes, panels and switchboards – post fault energisation.

NOTE 1: Item (I) above applies to ASP’s who generally do not perform tasks (II) to (VI).
NOTE 2: An arc rated face shield is not mandatory for work on secondary systems within an electrical station unless required by the risk assessment for the task at hand.

4.7 Safety, Test Equipment and Other Tools

A periodical inspection of the tools used in work associated with these rules will be undertaken to ensure they are maintained and tested in accordance with CEOP8051 - Testing & Inspection, or an industry approved standard.

Equipment or tools which are observed to be defective in the course of their use or when periodically inspected or tested shall be immediately removed from service and either labelled ‘defective equipment - do not use’ or disposed of.

Insulated tools shall only be used for the voltage for which they are rated and tested (as required).

4.7.1 Insulating Gloves

Only 1000 volt rated gloves may be used.

Insulating gloves issued for work on or near live low voltage exposed conductors must not be used on or near live high voltage exposed conductors.

Approved protective outer gloves must be worn over the insulating gloves for all live LV techniques. In instances where outer gloves need to be removed for dexterity purposes, the LV must be isolated and the work conducted in a de-energised state.

Insulating gloves shall be worn for all operating activities, with the exception of switching through control panels, locking and or tagging of electrical apparatus, erection of non-insulating barriers and or signs and overhead field switching while using approved insulated and tested operating sticks, provided the risk assessment has determined the operating stick to be clean and dry.

Other types of gloves for example work gloves must not be used for insulating purposes when working on or near live low voltage exposed conductors.

4.7.2 Insulating Barriers

When insulating barriers are used to cover live exposed conductors, they must be rated for the applicable voltage and be securely fixed to prevent displacement.

4.7.3 Non Insulating Barriers

Non insulating barriers are portable barriers made of a known insulating material and are used as a protection against accidental contact with live exposed conductors when it is necessary for a person to work in close proximity to those live exposed conductors.

When in use, non-insulating barriers must be securely fixed or supported and must not come within the clearances detailed in Table E.
When, during erection, use or removal it is possible for the non-insulating barrier, to accidentally come within the safe approach distance to live exposed conductors only barriers specifically provided for this purpose are to be used.

Non-insulating barriers for use near live exposed conductors must be routinely inspected. They should be clean, dry and in good condition at the time of installation.

4.7.4 Rescue Kits and First Aid Kits

Approved rescue kits appropriate to the work, must be immediately available for persons, who are required to be attended by a competent assistant or when working at heights in accordance with CECM1000.23 - Attached Climbing & Working at Heights or an industry approved standard.

When working on or near live exposed conductors from a pole, (not an EWP), the rescue kit shall be located so that it is immediately available at the foot of the pole or ladder.

Approved first aid kits must be available at each work site.

4.7.5 Electric Shock

In the event of an electric shock the condition of the affected person must be continuously monitored by an un-affected person conversing with the person who received the electric shock. An ambulance must be called if the affected person is or becomes unconscious. Any worker receiving an electric shock is to be conveyed to the nearest medical facility for assessment.

Where a member of the public receives an electric shock, the above advice is to be provided to the affected person (or a companion) and a record made that such advice has been provided in TotalSafe (in the case of Essential Energy) or the incident management record system of an Accredited Service Provider or Contract Service Provider.

4.8 Conductive Materials

All materials, including any liquid, gas or and wood, shall be regarded as conductive unless there is a definite knowledge to the contrary.

4.8.1 Metal or Metal-Reinforced Measuring Devices

Metal tapes, metal reinforced linen tapes and metal rules shall not be taken near any live exposed conductors or into electrical stations. Short metal rules of less than 500mm in length may be taken into an electrical station.

4.8.2 Portable Metal and Metal Reinforced Ladders

Metal and metal reinforced ladders shall not be used for work associated with live conductors. Only approved fibreglass or wood ladders shall be used.

4.8.3 Metallic Jewellery and Personal items

Metallic objects such as neck chains, earrings and other body adornments, rings, watches and bracelets must not be worn while carrying out live work on conductors or electrical apparatus. Items that cannot be removed (eg wedding rings) must be fully covered by personal protective equipment.

Metallic items carried in pockets constitute a hazard as they may fall out whilst working aloft. All metallic items are subject to heat or electrical induction in the event of an arc whilst working live.

The hazard of carrying or using mobile phones aloft or whilst carrying out the duties of a safety observer or competent assistant shall be assessed and controlled.
4.9 Communication

An authorised person must formally request permission from the System Operator prior to commencing any of the following:

- Operating work
- Live Line HV & Live LV work on the network
- Level 1 work on or near the network that involves the issuing of an Access Permit or Operating Agreement
- Entering or accessing an Electrical Station
- Undertaking close approach vegetation control (CAVC)

All other Level 1 work requiring work on or near the network shall be recorded by Customer Contact on telephone 1800 626 544.

Notification is NOT required for work on an individual streetlight head, lamp, photoelectric cell or associated connections but IS required for work on a circuit controlling multiple streetlights.

Persons communicating with the System Operator shall do so in accordance with procedure CEOP2059 – Communication and Control.

4.10 Emergency Communications

In an emergency involving a serious threat to human life or property the PANPAN, PANPAN, PANPAN emergency calling sign shall be used in accordance with procedure CEOP2060 – Emergency Communication in the case of employees or contractors, or an alternate procedure in the case of other workers. Personal Locator Beacons (PLBs) may be utilised in emergency situations in accordance with CECM1000.21 – Personal Safety or an industry approved standard.

Employees who have been issued with a PLB must have the device available at the work site. Any employee working alone must have their PLB immediately available at all times. There are no exceptions to this requirement.

When working in a crew, a designated member of the crew is to keep their PLB immediately available. Where there is a safety observer, the observer is required to keep their PLB immediately available. The other members of the crew must have their PLBs at the work site.

4.11 Electrical Operating Work

Electrical operating work shall only be carried out by authorised persons or instructed persons who are under the direct supervision of an authorised person for the purpose of training as per CEOP2065 Authorisation.

Electrical operating work on or near exposed conductors shall be carried out using approved and tested operating equipment.

4.12 Emergency Operation of Operable Electrical Apparatus

In emergency circumstances involving danger to life or substantial property damage, electrical operating work and or other appropriate emergency operations shall be carried out as appropriate, provided the person undertaking the emergency operations considers it safe to do so. The System Operator shall be advised of the emergency circumstances and of the emergency operations undertaken as soon as practical. No further action to the emergency situation or restoration shall be undertaken unless advised by the System Operator.

4.13 Preventing Access by Unauthorised Persons

Except when in immediate use, lockable devices that are necessary to prevent unauthorised persons accessing or operating electrical apparatus must be kept locked.
4.14 **Labelling of Electrical Apparatus**

All operable electrical apparatus, underground cables, power transformers and voltage regulators shall be clearly and permanently labelled with a unique identifier except:

I  High voltage dropout fuses protecting a labelled pole mounted transformer substation or a labelled ground mounted transformer substation with the fuse pole immediately adjacent to it; or

II  Switchgear associated with labelled recloser, regulator and sectionaliser sites which are mounted on common structures; or

III  Low voltage fuses or links associated with and on the same structure as a labelled pole mounted or ground mounted transformer substation where there is only one set of LV fuses or links; or

IV  Any other clearly identified operational apparatus, such as low voltage service fuses, temporary mid-span high voltage live line links and live line clamps.

When an alteration occurs to electrical apparatus requiring labelling, the labelling must be immediately altered to reflect the changed arrangement and system diagrams must also be updated concurrently.

Refer to procedure **CEOP8042 Asset Identification and Operational Labels** for further detail regarding labelling.

4.15 **Danger Tagging**

‘Danger - do not operate’ tags must be attached to the controls of operable electrical apparatus to warn persons against inadvertent or unauthorised operation (that would endanger the safety of persons or the reliability and quality of supply) unless attachment to the controls is impractical. In such instances danger tags must be attached in the next best locations to affect the warning.

‘Danger - do not operate’ tags must only be installed, altered or removed by authorised persons.

‘Danger - do not operate’ tags must also be fitted to unserviceable equipment to warn against inadvertent energisation.

Persons shall not remove or alter in any way applied danger tags without consulting the system operator or person who attached the danger tag.

4.16 **Phasing**

All new electrical apparatus, capable of being paralleled with the existing electrical apparatus, shall be phased out before final commissioning. Until phasing is proven a ‘Danger – do not operate’ tag is to be applied in all appropriate locations to warn against the making of parallels.

All other electrical apparatus, the connections of which have been broken other than by switches provided for the purpose, shall be phased out before being returned to service unless there is no possibility of cross phases. Phase rotation shall be confirmed where necessary.

4.17 **Pole and Structure Integrity**

A visual assessment shall be undertaken upon arrival at the work site for possible risk of electrical leakage and associated step and touch potentials.

An electrical leakage test in accordance with procedure **CEOP2422 - Assess Overhead Electrical Apparatus** or an industry approved standard, must be carried out prior to working on any pole.

Prior to ascending any pole or structure the person climbing the pole or structure must be satisfied that the pole or structure is safe to ascend and will remain safe during the carrying
out of the intended works. Additional support can be applied to the pole or structure to make it safe to ascend. For more information, refer to procedure CEOP2069 - Pole Assessment for Working Near or Aloft or an industry approved standard.

4.18 Confined Spaces

All enclosed and confined spaces associated with the network shall be identified and appropriate signage provided. A register of all known sites shall be maintained.

Persons required to enter a confined space shall be authorised.

The employer must provide and persons must use procedures and equipment to ensure the safety of persons required to enter and or work in the confined space. In addition, persons who work in confined spaces, or persons in charge of work in confined spaces, must be appropriately trained and assessed as competent. For more information, refer to CECM1000.22 - Safe Entry to Confined Spaces or an industry approved standard.

When working in a confined space all work must be carried out in accordance with the Work Health and Safety Regulation 2011.

4.19 System Alterations Notification

Any proposed change to the system (including previously connected and now disconnected conductors/apparatus) shall be communicated to the System Operator in accordance with procedures CEOP2057 – System Alteration Notification and CEOP2056 –Switching Request & Planned Outage Notification.

4.20 Street Lighting Conductors and Control Circuits

Street lighting conductors and control circuits must be treated as low voltage conductors.

Street lighting conductors and control circuits must be treated as alive unless they have been isolated and proven de-energised.

Isolated street lighting conductors shall be treated as effectively earthed (via connected lamps).

4.21 Energising or Re-energising Electrical Apparatus

Before energising electrical apparatus for the first time or before re-energising electrical apparatus, precautions must be taken to ensure that:

I Electrical apparatus is in a state suitable for energisation; and

II All plant, tools and materials are clear of the electrical apparatus; and

III Any earths, short-circuits and equipotential bonds have been removed; and

IV All required testing (e.g. earth resistance, insulation resistance, neutral identification, polarity, phasing and phase rotation) has been satisfactorily completed; and

V All persons are clear and now regard the apparatus as live; and

VI Any Access Permits issued have been cancelled; and

VII All necessary identification of apparatus, warning signs, locks and other security measure are in place; and

VIII It is safe to proceed; and

IX The System Operator’s approval has been obtained to energise or re-energise electrical apparatus.

Where practicable, energise or re-energise apparatus from a remote location, particularly when fault finding or after fault repairs.
Wear an arc rated face shield as required by clause 4.6.2 or where the risk assessment (HIRAC) determines an arc face shield is required.

When it is necessary to stand adjacent a switchboard, panel or pillar to energise or re-energise circuits or apparatus, stand in a position that minimises the risk should an arc flash occur.

After energising or re-energising apparatus, wait a few minutes (eg five) before conducting any final testing or checks.

### 4.22 Current Transformer Circuits

Due to significant voltages that will be generated the secondary circuit of a current transformer, must not be opened, while the primary circuit is alive until the secondary winding of the current transformer has been short-circuited.

The only exception is when a protection withdrawal instruction (PWI) is in place as part of protection checks within a zone substation.

### 4.23 Earthing

Connections between electrical apparatus and the earth system must not be broken while the apparatus is in service unless bonds of at least equivalent current carrying capacity have been connected across the part of the earthing system to be broken or to an alternative known earth.

Where a connection between energised electrical apparatus and the earth system has been compromised or broken, it must not be reconnected whilst the apparatus is in service.

If an in service earth system conductor is broken or disconnected and temporary bonds are applied, and where the earth conductor will not be repaired or replaced immediately, danger tags must be applied adjacent to each temporary bond attachment point.

Lockable temporary portable earth bonds/bridges are to be used within electrical stations as outlined in procedure CEOP7772.04 Portable Earthing and Bonding in Electrical Stations. This does not apply to portable working earths or access permit earths.

For additional information on earth integrity testing see procedure CEOP2445 Distribution earth integrity testing.

### 4.24 Operating Agreements

Operating Agreements are a written agreement exchanged between Essential Energy and another party, be that another Network Operator (for example TransGrid), a High Voltage Customer (HVC) or a customer/contractor undertaking construction work in proximity to our network. An undertaking is given by a responsible person, that the electrical apparatus specified will remain isolated or disconnected until the written agreement is cancelled.

The operating agreement is used in situations where neither Essential Energy nor the other party involved in the isolation has complete operational control over all the isolation points and ensures that the isolation, danger tagging and earthing if required remains secured for the duration of the works, or in circumstances where the other party requires written confirmation of an action by Essential Energy.

Further information on Operating Agreements and their use may be found in procedure CEOP2052 System Operations: Operating Agreement Procedures.
Section 5
ACCESS PERMITS
5 ACCESS PERMITS

The safe work practices and requirements for electrical work under Access Permit conditions do not apply when working live ie HV Live Line Work or live LV work.

This section is a summary of the responsibilities of all parties and should be read in conjunction with CEOP2045-Access Permit.

5.1 Preparation for the Issue of an Access Permit

When an Access Permit is required, a switching instruction setting out the steps to prepare the apparatus for access should be prepared and endorsed by an authorised person in accordance with Essential Energy procedure CEOP2056 - Switching Request & Planned Outage Notification.

5.2 Issue of an Access Permit

An Access Permit shall only be issued by an authorised person. The person issuing the Access Permit shall have the following responsibilities:

I To ensure the isolation and Access Permit earthing have been completed, and or there has been confirmation that the isolation and Access Permit earthing have been completed including testing and proving de-energisation at the first work site; and

II To ensure barriers and signage required for the purposes of issuing the Access Permit are erected; and

III To ensure warnings and or instructions, as applicable, are entered on the Access Permit; and

IV Ensure that they are satisfied that the Access Permit provides access for the work as requested and is appropriate to the undertaken; and

V The authorised recipient demonstrates an understanding of the limits of the Access Permit and their responsibilities as a recipient. The issuer is to ensure the recipient is appropriately authorised to receive the access permit. The issuer may ask to sight a recipient’s current authorisation card; and

VI The Access Permit is endorsed as issued.

5.3 Receipt of an Access Permit

Only an authorised person shall receive an Access Permit. A recipient may be asked to produce their current authorisation card. The recipient of an Access Permit shall have the following responsibilities:

I Be satisfied that the Access Permit provides access for the work as requested and is appropriate to the work being undertaken; and

II Understand the limits of the Access Permit, the precautions and control measures that have been taken and any relevant warnings; and

III Ensure control measures, as required, have been applied and are maintained including testing and proving de-energised at all work sites covered by that access permit; and

IV Endorse the Access Permit as having been received; and

V Ensure the limits of the Access Permit, the precautions, control measures and any warnings or instructions, as applicable that are entered on the Access Permit are communicated to, and understood by and are observed by all persons signing on the Access Permit; and

VI Ensure no member of the work party commences work until they have signed onto the Access Permit and all members of the work party have signed off prior to cancellation of the Access Permit; and
VII Be present at the work site for the duration of the permit and ensure that the Access Permit is available for the duration of issue; and

VIII Ensure working earths, low voltage short-circuits and personal protective bonds are applied and removed where required. Working earths are specific to a single access permit and cannot be shared unless consultation occurs between the access permit recipients.

5.4 Persons Signing On an Access Permit

A person who is part of a work party signing onto an Access Permit shall, relevant to their work, have the following responsibilities:

I Be informed of and understand the limits of access to the apparatus and the control measures applicable; and

II Be informed of and understand and comply with the safety directions and warnings given; and

III Sign onto the Access Permit to indicate they acknowledge these two requirements set out above in this clause; and

IV When leaving or returning to the barrier area/work site they do so in accordance with procedure CEOP2045 – Access Permit; and

V Prior to cancellation of the Access Permit and on completion of the work, they shall sign off the Access Permit and treat all electrical apparatus as energised.

5.5 Transfer of Responsibility from one Recipient to another Recipient

Where it is necessary to change the authorised recipient of an Access Permit, it shall be carried out in accordance with procedure CEOP2045 – Access Permit.

5.6 Returning of Electrical Apparatus to Service

Electrical apparatus under Access Permit must not be re-energised until all applicable Access Permits have been cancelled.

5.7 Access Permit for Test

An Access Permit for work and an Access Permit for electrical testing on the same electrical apparatus shall not be on issue at the same time. The Access Permit for working must be cancelled before the Access Permit for testing can be issued or vice versa.

5.8 Temporary Removal of Access Permit Earths

The circumstances in which the temporary removal of Access Permit Earths may occur are:

I To carry out testing of conductors under an Access Permit for Test; or

II To use polarity identification or phase identification equipment under an Access Permit for Test; or

III To allow for the dismantling or replacement of an item of electrical apparatus

Apply Access Permit Earths, when practical to whatever remains of the isolated item of electrical apparatus (conductor) and or progressively to the replacement conductor.

Record Access Permit Earth provisions and/or changes on the Access Permit form.
Section 6
WORK ON OR NEAR LV ELECTRICAL APPARATUS
6 WORK ON OR NEAR LOW VOLTAGE ELECTRICAL APPARATUS

6.1 Basic Safety Rule

All low voltage exposed conductors must be regarded as alive, until isolated and proved de-energised by approved means.

6.2 General Principals for Work On or Near Isolated Low Voltage Exposed Conductors

Before commencing work on or near isolated low voltage exposed conductors, the following controls shall be implemented:

I Identify and isolate the required conductors; and
II Secure points of isolation to prevent unauthorised operation or interference; and
III Fit ‘Danger do not Operate’ tags to all isolation points; and
IV Clearly identify and establish the clearance area; and
V Prove de-energised at the work site; and
VI Issue Access Permit for work; and
VII Control the risks from hazardous induced voltages or unknown supplies using one or more of the controls listed below:

Control 1 – Isolate the conductors from all possible sources of electrical supply.

NOTE: Possible sources of electrical supply may include sources at customer’s installations, such as standby generators, embedded generators, inverter/UPS systems, multiple control supplies, auxiliary control systems, and transformation up from extra low voltage systems.

Control 2 - The wearing of Personal Protective Equipment, which includes the wearing of an insulating glove (with approved outer gloves) on EACH hand, rated for the voltage being worked upon

Control 3 - The short-circuiting of all low voltage exposed conductors, which includes the use of short-circuits to connect all exposed conductors including the neutral conductor and street light conductor. Fuse links must not form part of an earthing and short-circuiting path. Personal Protective Bonds may also be required if working from a conductive structure.

NOTE: These controls apply to all work on de-energised low voltage exposed conductors up to the point of common coupling only.

VIII Prevent inadvertent contact with nearby live exposed conductors, conductors at earth potential or objects at different potential (E.g. by affixing insulating barriers).

An Access Permit shall be issued before any work commences on or near isolated low voltage exposed conductors except where full live work techniques are adopted in accordance with procedure CEOP8034 - Energised Work or an industry approved standard.
6.2.1 Isolating the Identified Electrical Apparatus

Isolation that involves the operation of a switch must only be treated as effective if one of the following has occurred:

I If the switch is an under-slung low voltage switch or fuse – the carriers are removed from the assembly and the carriers are secured with a danger tag to the pole; and

II For a withdrawable switch or fuse – it has been withdrawn from live contacts and a danger tag fitted; and

III For a non-withdrawable switch where the contacts are visible and unauthorised access is prevented – the contacts are seen to be open and a danger tag is fixed to the structure in an obvious location; and

IV The switch is lockable – the contacts appear to be open as shown by the operating mechanism and the switch has been locked and a danger tag fitted; and

V The switch is not lockable but is in a lockable room or panel – the contacts appear to be open as shown by the operating mechanism, a danger tag is fitted to the switch and the door to the room or panel is locked to prevent unauthorised access.

If the switch cannot be locked and unauthorised access cannot be prevented by a danger tag, the switch cannot be used as isolation.

Where switches are spring, hydraulically or pneumatically operated, the stored energy must be discharged to prevent inadvertent closing.

Where switches can be operated by any remote switch control circuits such remote control must be disabled and danger tagged.

Isolation by the removal or separation of connections (disconnected) must only be treated as effective if:

VI The connection is totally removed; or

VII The connecting conductor is securely tied back away from its normal position.

VIII When interconnected neutrals need to be broken the isolation must be confirmed by use of a volt meter and a remote independent earth to ensure that there is less than 10 volts present on either side of the break. If more than 10 volts exist, reconnect the neutral conductors and investigate.

**NOTE:** The preferred method of isolation is to have system neutrals remain connected. When interconnected system neutrals or earths are connected or reconnected, precautions must be taken to prevent contact with exposed conductors across either side of the break.

6.2.2 Proving Low Voltage Electrical Apparatus De-energised

Low voltage electrical apparatus must be proved de-energised by means of approved test lamps, indicating device or voltmeter or multimeter.

The test equipment must be proved to be in good working order immediately before and after use.

Where the test equipment cannot be proved to be in good working order before and after use, two approved test devices must be used independently to prove the low voltage electrical apparatus is de-energised.
6.3 Work On or Near Live Low Voltage Exposed Conductors

All work on or near live low voltage must be carried out to the requirements set out in CEOP8034 - Energised Work or an industry approved standard.

Before commencing work on or near live low voltage exposed conductors, they shall be identified as the conductors to be worked on or near.

Control measures must be taken to prevent inadvertent contact with other live low voltage exposed conductors and conductors at earth potential. The control measures must include:

I  Attendance by a competent assistant; and

II  The wearing of approved arc rated long sleeved shirt and long trousers (see section 4.6.1); and

III  The wearing of personal protective equipment, including an insulating glove (with approved outer glove) on EACH hand, safety helmet, safety footwear and eye protection (see section 4.6.2); and

IV  The use of insulated tools, insulating barriers as determined by risk assessment.

Where work will require a person passing between live low voltage conductors, the conductors need to be temporarily insulated unless they are at least 1200mm apart. In this case they must be insulated wherever they are within reach.

Where work requires passing the uninsulated head of portable earthing equipment near exposed live low voltage conductors, temporary insulation shall be applied to any exposed conductors within 500mm.

Where cross-arm or pole replacements are required on live low voltage exposed conductor transpositions, the work must be completely de-energised unless the exposed conductor transposition can be removed by means of redesign using Aerial Bundled Conductor, underground cable or a safety plan has been approved in accordance with CEOP1000.26 – WHSE Project Management or an industry approved standard.

For live low voltage exposed conductor cross-arm or pole replacements where a transposition does not exist, all exposed conductors and apparatus apart from the exposed conductor and apparatus being immediately worked on must be appropriately insulated prior to the commencement of work. These insulating barriers will be individually adjusted and replaced for work on each exposed conductor and apparatus and shall not be removed until all work on the exposed conductors and apparatus has been completed.

Essential Energy has determined that its employees will NOT work alone aloft in a climbing harness because of the risk of suspension trauma and must be attended by a competent assistant. Further details are contained in CECM1000.23 Working at Heights.

The following work may be undertaken by an electrically qualified person without a competent assistant from ground level or a step ladder:

V  Working on an Essential Energy owned switchboard or cubicle or working on Essential Energy assets on a privately owned switchboard or cubicle; and

VI  Operating work or testing; and

VII  The installation and removal of recording and metering equipment; and

VIII The removal and replacement of insulated fuse carriers.

At all times, in an emergency situation where there is an immediate threat to human life, take appropriate action to make the site safe or perform a rescue if safe to do so after a mental and visual check for any hazards has been completed as outlined in CECM1000.02 – Risk Management or an industry approved standard.

Nothing in Clause 6.3 prevents the use of a competent assistant being in attendance when deemed necessary to perform the work safely.
6.4 Work On or Near Low Voltage Exposed Conductors that are Not Electrically Connected

The requirements of Section 6 of these rules DO NOT apply to conductors that are disconnected.

Section 6 does apply where low voltage conductors are attached to poles or equipment that support other live or de-energised conductors, or personnel may encroach the safe approach distances of other live or de-energised conductors.

6.5 Connecting and Disconnecting the Neutral Conductor

The neutral conductor must be connected before any active conductor is connected.

The neutral conductor must be disconnected after all active conductors have been disconnected.

Neutral Conductors are ALWAYS connected FIRST and disconnected LAST

6.6 Polarity, Neutral Integrity and Phase Rotation Testing

Prior to connecting or reconnecting any low voltage mains or service to an installation or group of installations, persons must conduct polarity testing in accordance with procedure CEOP2018 – Polarity and Neutral Identification: Testing, or an industry approved standard such that:

I The mains neutral is positively identified by electrical test; and
II The service neutral is positively identified by electrical test.

If the correct polarity cannot be positively determined, then the installation must not be connected.

The integrity of the neutral must be proven by the application of procedure CEOP2018 Polarity and Neutral Identification: Testing or other approved industry standard aligned to AS4741 Testing of connections to low voltage networks.

Where there are multiple phases involved, and the work has the potential to alter the sequence of the phases, the correct phase rotation must be confirmed at the same location before and after the work.

6.7 Paralleling of Distribution Substations

Paralleling of distribution substations via the low voltage system must not be undertaken without the prior knowledge and approval of the System Operator.

Where work is likely to have altered the phasing across low voltage paralleling points, the correct phasing shall be verified.
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Section 7

WORK ON OR NEAR HV ELECTRICAL APPARATUS
7 WORK ON OR NEAR HIGH VOLTAGE EXPOSED CONDUCTORS

7.1 Basic Safety Rule

All high voltage exposed conductors must be regarded as alive until isolated, proved de-energised, earthed and short-circuited by approved means in accordance with procedure CEOP2045 – Access Permits.

7.2 General Requirements for Access to High Voltage Exposed Conductors (not applicable to Live Line work)

An approved officer shall specify the apparatus to which access is required and submit to the System Operator a switching request in accordance with procedure CEOP2056 – Switching Request & Planned Outage Notification.

Before commencing work on or near isolated high voltage exposed conductors, the following controls shall be implemented:

I Identify and isolate the conductors to be worked on; and

II Secure all points of isolation to prevent unauthorised operation or interference; and

III Fit ‘Danger do not Operate’ tags to all isolation points; and

IV Prove de-energised, earth and short-circuit high voltage conductors: and

V Clearly identify and establish the clearance area; and

VI Prove de-energised at the work site; and

VII Issue Access Permit for work or test; and

VIII Established and maintain equipotential conditions within the work site(s).

An Access Permit must be issued before any work commences on or near high voltage exposed conductors except:

IX When undertaking live line work in accordance with the Essential Energy manual CEOM7040 – High Voltage Live Work

X When using approved processes for special tasks such as:

a Using approved water spray equipment to wash insulators;

b Pruning of trees using insulated pruners and saws;

c Cutting away of de-energised surge diverters and associated dropper cables using insulated cutters; or

d Installation of bale clamps and connectors using one insulated stick

XI When carrying out work in compliance with Section 7.4 of this procedure

XII In an emergency in accordance with Section 4.12

An Access Permit for work on or near high voltage exposed conductors and an Access Permit for electrical testing on the same conductors shall not be on issue at the same time.
7.3 Preparation of Electrical Apparatus for Work On or Near High Voltage Exposed Conductors (not applicable to HV Live Line work)

7.3.1 Isolating the Identified Electrical Apparatus

Isolation that involves the operation of a switch must only be treated as effective if one of the following has occurred:

I For a withdrawable switch – it has been withdrawn from live contacts and the shutters are over the live contacts, or access to the shutters has been locked and danger tagged.

II For a non-withdrawable switch where:

a The contacts are visible – the contacts are seen to be open, the operating shaft of the switch has been locked and danger tagged; or

b The contacts are visible and there is no operating shaft – the contacts are seen to be open and a danger tag is fixed to the structure in an obvious location.

III The switch is an expulsion drop out fuse – the fuse carrier is removed from the assembly and the carriers are secured with a danger tag to the pole.

IV The contacts are not visible and the operating shaft can be locked – the contacts appear to be open as shown by the indicating lever that is fixed to the moving contacts operating shaft, the operating shaft has been locked and danger tagged, any remote switch control circuits have been disabled and danger tagged.

Interlocking can also form part of the locking process and must not be forced or overridden. Locking can be effected by the application of a keyed locking device or by a suitable interlock incorporated into the switch operating mechanism.

If the contacts are not visible and the operating shaft cannot be locked the switch cannot be used as isolation.

Where switches are spring, hydraulically or pneumatically operated, the stored energy must be discharged to prevent inadvertent closing.

The points of high voltage isolation shall include known low voltage supplies, which have the potential to cause the conductors to become live at high voltage.

V Isolation by the removal or separation of connections must only be treated as effective if:

a The connection is totally removed, or

b The connecting conductor is securely tied back away from its normal position.

VI Temporary mid-span links should be installed as close as practicable to the pole, and a danger tag shall be fitted to the adjacent pole. There shall be no work performed in the same span as the temporary mid-span links that creates conductor movement or a change in conductor tension.

VII If the secured isolation (eg live line clamps) provides separation from live mains equal to or greater than the required safe approach distance (as per Table B), the de-energised part of the isolation point may be worked on for the purposes of replacement. The isolation must be re-secured as soon as practical to do so. Such work must be noted on all access permits at point of issue. Access permit earthing affected by such is covered by Clause 5.8.
7.3.2 Proving High Voltage Exposed Conductors De-energised

Where able to do so, high voltage exposed conductors must be proved de-energised by means of approved testing equipment used in conjunction with suitably rated and tested equipment provided for electrical operating work.

The test equipment must be proved to be in good working order immediately before and after use.

**NOTE:** Where there is the likelihood of a voltage intermix (eg: fault restoration, staged restoration etc), testing must be carried out at all appropriate voltages levels including the 230V setting on the tester being used.

Where the test equipment cannot be proved to be in good working order before and after use, two approved test devices must be used independently to prove the high voltage electrical apparatus is de-energised.

If the test equipment has built-in continuous self-testing this must be monitored for the duration of the test and if it operates satisfactorily no other checking of the high voltage indicating device is necessary.

Where unable to prove high voltage exposed conductors de-energised, because of induced or electrostatically coupled voltages, earthing equipment may be applied provided that:

I  The conductors are isolated; and

II  The conductors are visually traced by two independent persons from each and every isolation point to the point of intended application of the earths.

Where the high voltage conductors are fully enclosed and cannot be accessed to prove them de-energised, the electrical apparatus may be earthed provided that:

III  The earthing and short-circuiting equipment is fully rated for the voltage concerned; and

IV  The fault making capacity of the earthing switch is equal to or greater than the prospective peak fault current.

The conductors shall be proved de-energised, where practicable, at the proposed point of application of earthing and short-circuiting equipment.

7.3.3 Earthing and Short-Circuiting High Voltage Exposed Conductors

Earthing and short-circuiting equipment must be:

I  Capable of carrying the prospective peak fault current for a period equal to the back-up protection clearing time; and

II  Approved for its intended use; and

III  Applied immediately after proving de-energised.

Wherever practical, all high voltage earths and short-circuits must be bonded together and to the structure to provide equipotential conditions.

Persons applying earths must ensure they are not in contact with the conductors of the earthing equipment at the time of application.

If a known permanent high voltage earth is available, then it should be used. If there is no known permanent earthing point available, then a metal earth stake of at least 12mm diameter must be driven into the ground ensuring that it is firmly anchored. The low voltage neutral/earth must not be used as part of a high voltage earthing system.

Access Permit earths must be installed on the high voltage between all points of high voltage isolation and the work area. Fuses must not form part of any high voltage earthing or short circuiting path. Where a known low voltage supply forms part of the isolation process for high voltage access, additional earths are not required to earth against the low voltage supply where there is an unobstructed view of the access permit earths and these earths are
electrically traceable to the low voltage isolation point or points. Working earths may be erected by the access permit recipient if required.

Access Permit earths must be within unobstructed view and electrically traceable to the work site, otherwise a set of working earths must be installed as close as practical to the work site under the direction of the Access Permit recipient but only after proving the conductors in the work area are de-energised.

Access Permit earths shall be applied to the conductors only after proving the conductors de-energised in accordance with an approved procedure.

If the conductors are being divided, equipotential conditions shall be maintained by having one set of earths on each and every side of the break and these earths shall be at the work site and bonded together or, alternatively, using equipotential bonds to bridge out the divided mains.

At least one set of earths shall be within unobstructed view and where practical, close to persons working on the conductors.

7.3.4 Equipotential Bonding

Equipotential bonding is critical when bridging, dividing or open circuiting conductors (or an underground cable) to ensure that the worker is protected from any hazardous voltages when contacting two conductive materials at different potentials.

Where practicable, work on all isolated high voltage apparatus must proceed under equipotential conditions such that:

I The conductors at the work site are kept at earthed potential; and  
II All conductive materials within reach at the work site are kept at earthed potential; and  
III There is no possibility that persons can form a bridge between two points of different potential; and  
IV When applying equipotential bonds to open circuited conductors, insulating gloves (with approved outer gloves) on EACH hand shall be worn

Where it is not practicable to create equipotential bonded working conditions then insulating gloves (with approved outer gloves) shall be worn on EACH hand.

For more information, refer to procedure CEOP2377 – Equipotential and Personal Protective Bonding or an industry approved standard.

7.3.5 Earthing of a SWER Line

When earthing a SWER line, Access Permit Earths must be connected to a known permanent earth.

7.3.6 Earthing of High Voltage Aerial Bundled Cable (HV ABC)

HV ABC consisting of insulated conductors which are screened at earth potential need not be earthed and short-circuited at the work site, provided that the conductors are earthed and short-circuited between all points of isolation and the work area, using permanent earthing facilities.

Earthing and short-circuiting at the points of isolation (Clearance Area) satisfies this requirement.

HV ABC must then be traced visually to the work site, and the visual trace must be independently verified by a second person.

Care must be taken with regard to transferred potentials on the earthed screens.
7.3.7 High Voltage Insulated Unscreened Conductors

High voltage insulated unscreened conductors or covered conductors thick (CCT), need not be earthed and short-circuited at the work site, provided that they are earthed and short-circuited between all points of isolation and the work site, using permanent earthing facilities.

As with HV ABC, the line must be traced visually to the work site, with the trace independently verified by a second person.

Alternatively, insulated unscreened conductors may be short-circuited and earthed where required, using earthing tags or connectors specially installed for the purpose.

7.3.8 Defining the Safe Work Site

Barriers and signage may be required to clearly define the work site to indicate the physical boundary between the electrical apparatus it is safe to work and live electrical apparatus outside the barrier.

Barriers must only be erected by authorised persons and if required must be in place before the issue of an Access Permit.

7.4 Disconnected or not yet connected conductors/apparatus

All disconnected conductors or apparatus being worked on shall be short-circuited and earthed to control against induction, static build up, lightning or other electrical hazards. An Access Permit is not required for work on or near disconnected high voltage conductors provided:

I The high voltage exposed conductors or apparatus have been positively identified as being disconnected; and

II A documented risk assessment has determined the risk of the disconnected high voltage exposed conductor involved coming near other live high voltage exposed conductors or apparatus as low.

7.4.1 New conductors or apparatus that have never been connected to the Network

New assets (such as building a substation on an existing high voltage pole or adding a tee-off arm) may be built on or attached to an existing pole carrying live conductors provided:

I Safe approach distances are maintained at all times, including safe approach distances for plant where it is in use; and

II No substantive additional lateral loads are being applied to a pole; and

III Once new exposed conductors are attached to a pole carrying energised conductors a set of Construction Earths shall be applied as soon as practical to the new assets whilst they are being worked on and within unobstructed view of the work site.

7.4.2 Previously connected now disconnected conductors or apparatus – being worked on

An Access Permit is not required to work on a previously connected and now disconnected conductors or apparatus line provided:

I Safe approach distances are maintained at all times to the adjacent energised network, including safe approach distances for plant where it is in use, and

II The disconnected line may not be re-connected by operating work (eg bridges have been physically removed or tied back).

III The conductors or apparatus being worked on are not attached to a pole or structure that supports other energised conductors.
Where the above conditions cannot be met, all high voltage exposed conductors or apparatus being worked on must be isolated, proved de-energised, earthed and short-circuited by approved means and an Access Permit issued.

Additional guidance may be found in procedure CEOP8050 – Working Above Below or Adjacent to Energised Overhead Conductors including unattached undercrossings and overcrossings.

Where conductors or apparatus that have been connected to the electricity network are being disconnected for an extended period (more than one day) a system alteration notification shall be completed in accordance with procedure CEOP2057 System Alteration Notification.

7.4.3 Previously connected now disconnected conductors or apparatus – being worked near – Operating Agreement

A section of the electricity network may be disconnected to allow non electrical construction work near (but not within the Safe Approach Distance) the Essential Energy network. An Operating Agreement shall be issued as per Clause 4.24 and a set of Construction Earths and/or low voltage short circuits applied to any disconnected conductors or apparatus at or near the disconnection point(s).

Where conductors or apparatus that have been connected to the electricity network are being disconnected for an extended period (more than one day) a system alteration notification shall be completed in accordance with procedure CEOP2057 System Alteration Notification.

7.4.4 Previously connected now disconnected conductors or apparatus – fault finding

An accepted practice following major storms or natural disasters is to disconnect ‘spur’ lines from a main backbone feeder to stage and prioritise restoration, perhaps for several days. Where many spurs are disconnected, it is not practicable to earth every spur line. However, any disconnected conductors known to be below minimum allowable conductor height shall be left in an earthed condition, and where practicable in sight of where they are low. The location of any temporary earthing shall be recorded by the system operator (nearest pole number) to ensure the earths are removed at some later appropriate time.

7.5 Electrical Testing on High Voltage Exposed Conductors

An Access Permit for electrical testing must be used when the electrical test is likely to produce voltages or currents hazardous to the human body including:

I The application of test voltages which produce high voltage on conductors.

II The use of insulation testing devices rated at higher than 1000V on conductors.

III The use of electronic insulation testing devices on cables and capacitors which can create a voltage greater than 1000V unless being used on switchgear to which cables and capacitors are not connected to the system.

An Access Permit for work and an Access Permit for electrical testing on the same electrical apparatus shall not be on issue at the same time.

Electrical testing shall only be carried out in accordance with approved procedures including but not be limited to:

IV The points of isolation provide appropriate separation distances for the test voltages and the insulating medium.

V Control measures are taken to ensure persons are prevented from being on or near the conductors while under test.

VI Control measures are taken to ensure adjacent conductors and equipment do not become unintentionally energised during the test.
VII At the conclusion of the test, ensure the conductors that have become electrically charged during test are fully discharged and left in a safe condition – UG cables act like a capacitor in this circumstance – refer to Section 10 for additional guidance on capacitors. All Access Permit earths that were temporarily removed to allow the electrical testing to be carried out should be reapplied immediately.

Where testing requires that one or more Access Permit earths be temporarily removed, the conductors shall be regarded as being live, irrespective of whether or not the testing voltages have been applied.

An Access Permit for electrical testing is not required when testing high voltage conductors that are disconnected and such testing will be in accordance with approved procedures to ensure the safety of persons and adjacent conductors or equipment.

7.6 Restricted Work Permitted on Access Permit for Test

Construction work cannot be carried out under an Access Permit for test. Maintenance work can be carried out under Access Permit for test when the following conditions are met:

I The maintenance work and testing must be wholly within an electrical station; and

II Both the maintenance work and the testing work must be under the sole direction of the Access Permit for test recipient; and

III The testing work is limited to the application of insulation testing equipment, dielectric dissipation factor(DDF) testing equipment, primary current injection equipment, circuit breaker timing test equipment and primary protection balance checks; and

IV No test voltages exceeding 10,000 volts are applied as part of the testing work.

7.7 Minimising the Risk of Dangerous Ferroresonant Over Voltage

When energising or de-energising the combination of an unloaded or very lightly (3%) loaded transformer and a high voltage cable / overhead line supplying it, the likelihood of ferroresonance shall be considered and control measures adopted in accordance with approved procedures to minimise the risk of flashover or insulation damage or breakdown.

Ferroresonance can occur when single phase switching a three phase network on both underground and overhead systems.

Where concerned that a dangerous ferroresonant situation may occur, advice should be sought from the System Operator.

Additional information on ferroresonance may be found in manual CEOM7092 Distribution Planning Manual and procedure CEOP8044 Ferroresonant Overvoltage Risk Limitation on Distribution Transformers.
Section 8
WORK ON UNDERGROUND CABLES
8 WORK ON UNDERGROUND CABLES

8.1 Basic Safety Rule

All underground cables and associated electrical apparatus must be regarded as alive, until isolated and proved de-energised and, in the case of high voltage cables, earthed and short-circuited by approved means. CEOP2251 – Positive Identification & Spiking Practices or an industry approved standard, shall be the only approved method of identifying and proving underground cables de-energised.

NOTE: Drums of new cable may have a residual charge from testing in the factory, and drums of cable stored near energised lines or equipment can become charged via induction.

8.2 Identification

No person may work on any underground cable (including low voltage, pilot or communication cables) unless the appropriate cable has been identified.

If an electrical method is used to identify a cable, all cables in the immediate vicinity must be exposed and checked.

Low voltage underground cables can be identified from appropriate records and electrical testing methods or by one of the approved techniques where the work site is remote from the exposed terminations and provided no higher voltage cables exists in the general area of where the work is to be carried out.

When working on underground pilot cables they shall be identified in the same way as low voltage cables.

At all times work shall proceed on the cable as if it is alive, and all necessary precautions taken until the cable is proved de-energised at the work site.

8.3 Testing to Prove Cables De-energised at the Work Site

Once identified and isolated, underground cables shall be proved de-energised by an approved spiking or cutting device wherever possible. Where it is not appropriate or practical to spike or cut the cable, for reasons such as:

I It is a communications cable;
II It only requires sheath or serving repair; and
III An insulation repair only is required and the cable is not to be cut.

The cable must be identified either by:

a Visual tracing from a point of isolation; or
b At least two independent approved methods of identification.

Where spiking or cutting is to be used, then a remotely operated spiker or cutter must be used. Spiking or cutting shall only be performed by persons trained in the use of the equipment and in compliance with CEOP2251 – Positive Identification & Spiking Practices or an industry approved standard.
8.4 Earthing and Short-Circuiting High Voltage Underground Cables

Earthing and short-circuiting equipment must:

I Be capable of carrying the prospective peak fault current for a period equal to back-up protection clearing time; and

II Be approved for its intended use; and

III Be applied immediately after proving de-energised; and

IV Be specifically designed for the type of switchgear concerned.

Earthing and short-circuiting must be installed on the high voltage between all points of high voltage isolation and the work area. Where a known low voltage supply forms part of an isolation process for high voltage access, and the access permit earths are traceable to the low voltage supply additional earths are NOT required to protect against low voltage backfeed.

Where an underground high voltage cable is to be cut earthing and short-circuiting must be carried out on each side of any proposed break in the cable.

Earthing and short-circuiting connections must be made to known permanent earthing facilities. These may include a cable sheath connected to a permanent earthing system.

Where the high voltage conductors are fully enclosed and cannot be accessed to prove them de-energised, the electrical apparatus may be earthed provided that:

V The earthing and short-circuiting equipment is rated for the prospective peak fault current.

VI The fault making capacity of the earthing switch is equal to or greater than the prospective peak fault current.

8.5 Work On Live Low Voltage Underground Cables

8.5.1 Qualifications and Training

Work on exposed live low voltage underground cables must only be performed by persons specifically trained in the principles and techniques required and who are competent to carry out the work.

8.5.2 Competent Assistant Required

A person must not work on exposed live low voltage underground cables or terminations unless attended by a competent assistant.

8.5.3 CONSAC and Paper Insulated Lead Covered (PILC) Cables

Work that disturbs low voltage Concentric Neutral Solid Aluminium Conductor (CONSAC) or PILC cables terminations and joints, must not be undertaken while the cables are energised. Covers, lids etc. of equipment containing energised CONSAC or PILC cables can be removed, with caution, for operating work, testing and observation purposes only.

8.5.4 General Safe Work Principles

The following general principles apply to live low voltage underground work, including jointing, and live work on above-ground low voltage pillars, columns, underground pits or similar enclosures:

I The sides of the work site within 500mm of the person’s body must be covered with temporary insulation;

II The floor of the work site must be covered with an insulating barrier, ensuring that it remains dry and clear of any water;

III Any metallic encroachments within 500mm or within reach, and suspected of being earthed, cable sheaths, etc. must be covered with temporary insulation;
IV An insulating barrier/s must be placed at the pillar, column or pit for persons to stand or kneel on when working on live underground conductors;

V Materials, tools and other equipment must not be passed directly between the cable jointer and an assistant outside the insulated area;

VI Insulating barriers used for this purpose must be kept clean and dry at all times;

VII An insulating glove (with approved outer glove) must be worn on EACH hand and where insulated tools are used, they shall be rated to 1000V. Only one phase (or neutral/earth) may be exposed and worked on at a time. The other phases must be temporarily insulated or covered by insulating barriers;

VIII Where only one side of the joint is (at first) alive, the de-energised side cores must be checked and secured to ensure they are not earthed or short-circuited;

IX The neutral conductor of concentric neutral cables must not be broken unless a temporary bond is first made across the joint;

X Exposed cores of like phases about to be connected must be tested to ensure phasing is correct; and

XI Must be attended by a competent assistant.

8.6 Installed Underground Cables

Information should be attached to each end of disconnected cables, including newly installed, temporarily disconnected or redundant cables where the cable ends are at a remote site. The information should include: location of the remote end, connected or disconnected status to equipment and any special precautions.

Redundant or permanently disconnected cables shall be recorded on appropriate maps or plans and short-circuited and capped in accordance with CEOM7204.16 – Short-circuiting and capping of underground cables.

Any proposed change to the system (including redundant or disconnected cables) shall be communicated to the System Operator in accordance with procedures CEOP2057 – System Alteration Notification.

Underground cables are to be labelled in accordance with procedure CEOP8042 Networks: Asset Identification and Operational Labels.

Where underground cables are installed in conduit, and that conduit, or an adjacent one needs to be cut into, a vibrating saw shall be used.

8.7 Induced Voltages and Transferred Earth Potentials

In circumstances where the work involves direct contact with the metallic high voltage cable sheath or armouring, and is not within the earth grid of a substation, one of the controls in clause 8.7.1 or 8.7.2 shall be put in place.

8.7.1 Insulated Working Conditions

All exposed metal parts of cables or pipes or any other parts which may be earthed, and the surfaces of the joint-hole or confined space itself, shall be covered with insulating material, suitable for the voltage concerned, while work proceeds on one conductor only with insulating gloves (with approved outer gloves) worn on EACH hand.

8.7.2 Bonded Earth Mat Conditions

An equipotential area shall be created using wire mesh, all bonded together, covering the floor, walls etc. All cable sheaths shall be connected to the earth mat so that equipotential conditions are maintained. If not practical, the cable cores and earth screen must be disconnected. When disconnecting or creating an equipotential area, insulating gloves (with approved outer gloves) shall be worn on EACH hand.
8.8 Excavation in the Vicinity of Live Cables

8.8.1 Locating of Services

Persons involved in excavation shall identify and locate any underground cables or services of other utilities that may be in the vicinity of the excavation.

Dial Before You Dig (DBYD) is an essential first step for ALL excavation works.

Not disturbing or damaging existing underground service utility assets is the responsibility of all persons involved in an excavation.

8.8.2 Exposing of Cables

Cables known to be close to the work site should be exposed by hand or hydro vacuum excavation to verify their location. Before excavating parallel to existing cables, they should be uncovered by hand or hydro vacuum excavation at bends and every 10-15 metres, as well as at joints.

A person shall not physically handle/touch an underground cable if it appears defective unless the cable is proved de-energised.

A person shall not physically handle/touch a high voltage cable while it is live unless it is a screened cable or is completely surrounded by an earthed sheath, or both. Precautions are also necessary to avoid danger from induced voltages and transferred earth potentials.

Live high voltage underground cables shall not be lifted or moved whilst energised.

8.8.3 Mechanical Excavation

Backhoes and the like are permitted to work down to the top of cover tiles, slabs or strips; i.e., approx. 75 mm from the nearest cable, or to a similar distance to the side of a cable.

In all such cases the safety observer shall be positioned to guide and warn the operator if the machine looks like coming too close or causing damage.

Pneumatic or other powered excavation, cutting and drilling tools (kanga and jack hammers) should not be used in close proximity to conduits containing live cables. When using powered tools to excavate, cut or drill beside or around direct-laid cables in rock, masonry or hard fill, a steel plate shall be placed between the cable and the tool to protect cables.
Section 9
WORK IN ELECTRICAL STATIONS
9 WORK IN ELECTRICAL STATIONS

9.1 Qualifications and Training

A person must not enter an electrical station unless they are:

I Authorised in accordance with procedure CEOP2065 – Authorisation, or

II Are accompanied and instructed by an authorised person enter the facility and have received clear instructions pertaining to the site including the specific sections they can enter, existing dangers and the precautions that must be observed.

9.2 General Working Practices

The following work practices must be followed when working in electrical stations:

I Doors, panels or covers enclosing live equipment must be kept closed except when work is being performed inside that enclosure.

II Fixed doors, panels, covers, or shutters to be opened or removed using tools to gain access to the high voltage compartment, shall be independently identified for removal by two electrically qualified persons familiar with metal clad apparatus.

III All high voltage electrical components within the high voltage panel shall be proved and confirmed de-energised by two electrically qualified persons familiar with metal clad apparatus, one of whom shall be the Access Permit recipient.

IV Materials must not block points of egress, doorways, obstruct passageways, hinder normal operations, work, or access to fire extinguishers, deluge showers, first aid kits, telephones, control switches or any operating equipment.

V Long objects such as ladders, conduits, earthing rods, portable earthing devices and the like, must be handled with care in the vicinity of live exposed conductors. Whenever possible, long objects must be carried by two people, holding the objects below shoulder height in a horizontal position and as close as practical to the ends of the object, so as to maintain maximum control.

VI Extreme care must be taken when using portable radio and telephone equipment with protruding aerials in areas containing exposed conductors. At all times, persons must ensure that no parts of this equipment come closer than the safe working distances detailed in Table B. Long protruding aerials are prohibited.

VII When mobile plant is being used within the confines of an electrical station, and is likely to come within twice the safe approach distances specified in Table D or when the plant is carrying out excavation work then the mobile plant must be fitted with a trailing earth cable attached to a suitable connection point and connected to the earth grid of the electrical station. The trailing earth cable shall be capable of carrying the maximum prospective earth fault current in that electrical station.

VIII Excavation within an electrical station must not be commenced until the location of all underground cables, earthing conductors, ducts and the like in the vicinity of the proposed excavation have been positively identified.

IX In the event that a circuit breaker is inadvertently tripped, the System Operator should be immediately notified. No attempt should be made to operate the tripped circuit breaker without being authorised to switch and approval from the System Operator.

X Climbing a structure to gain access to equipment, which is under Access Permit conditions, is not permitted. Appropriate ladders, elevated work platforms, scaffolding and work platforms must be used.
XI Where work is to be carried out on or near high voltage electrical station busbars, a minimum, of one set of earthing and short-circuiting equipment shall be applied directly to a busbar or bus section of solid construction which are being worked on. When the busbar or bus section is to be divided into sections, each section must be short-circuitied and earthed before being divided.

XII The electrical station battery is integral to the safe condition and operation of the substation, so check it is in a satisfactory state before commencing any work.

XIII Lockable temporary portable earth bonds/bridges are to be used within electrical stations as outlined in procedure CEOP7772.04 Portable Earthing and Bonding in Electrical Stations. This does not apply to portable working earths or access permit earths.

9.3 Requirements for Entering Electrical Stations

Persons entering electrical stations must do so in accordance with approved manual CEOM7074 Entry into Electrical Stations and in particular the requirements relating to:

I Notifying the System Operator of entry.

II Securing of any entrances in immediate use.

III Checking of other entrances and exits that may be needed in an emergency.

IV Maintaining safe approach distances at all times.

V Wearing appropriate clothing from wrist to ankle to neck and any relevant PPE.

VI Being alert to hazards including the special requirements of indoor, basement and underground stations – see next section 9.4.

VII Duties of persons entering and leaving including notations in the station log book.

9.4 Hazards within Electrical Stations

Persons entering electrical stations shall make themselves aware of any special hazards that exist and place into effect reasonable control measures to manage those hazards.

9.4.1 Exposed Electrical Conductors

Low Voltage

Persons working on or near low voltage panels, instrument transformer secondaries and panel wiring must treat them as live low voltage exposed conductors unless contact is prevented by a barrier of rigid material or they are covered by insulation in sound condition and adequate rating for the voltage concerned, under a relevant Australian standard.

High Voltage

All electrical stations must be designed, constructed and maintained, to ensure that live exposed electrical conductors maintain both statutory and design clearances in accordance with relevant Australian standards.

Extra Low Voltage

When work is carried out in close proximity to extra low voltage, where there is a risk of harmful arcing, electric shock, burns, fire or explosion, appropriate controls shall be implemented such as isolation and or the use of an approved face shield and insulating tools or barriers as determined by the risk assessment (HIRAC).

9.4.2 Electrical Induction

Suitable precautions must be taken by persons to avoid the dangers of induction when carrying out work on isolated electrical apparatus that is located near live conductors.
Additional working earths, short-circuits and bonds must be applied where necessary to ensure equipotential conditions are maintained.

9.4.3 Earth Potential Rise

Equipment that may be subjected to earth potential rise must be insulated, isolated, bonded or other approved measures taken to reduce the risk to a satisfactory level.

9.4.4 Chemical Hazards

Where chemical hazards exist, signs (either temporary or permanent) must be erected warning of the dangers present. Instructions for persons responding to the hazards must be prominently displayed.

Extreme care must be exercised to reduce the possibility of injury occurring following the decomposition of products such as polyvinyl chlorides (PVCs) and plastic compounds, polychlorinated biphenyls (PCBs) and sulphur hexafluoride (SF6), which may occur as a result of faults and explosions.

9.4.5 Confined and Enclosed Spaces

When an area within an electrical station has been identified as a confined space approved work procedures for working in a confined space must be practiced.

9.5 Emergency Provisions

9.5.1 First Aid

An approved first aid kit must be available at all work sites within an electrical station. When working on or near live low voltage electrical apparatus an approved low voltage rescue kit must be immediately available at the work site.

9.5.2 Emergency Procedures

Authorised persons entering an electrical station must make themselves aware of any emergency procedures that are relevant to the task being performed.

Signs detailing emergency procedures and other relevant information that are displayed in the electrical station must be followed.

9.6 Operating Work in Electrical Stations

9.6.1 Conditions Necessary for Operating

Prior to carrying out electrical operating work, persons should be satisfied that:

I The correct item of electrical apparatus is located and identified; and

II The equipment is in a serviceable and well maintained condition; and

III The electrical apparatus to be operated and the operating handle if applicable, has visible connections to the electrical station earth grid or electrodes; and

IV The correct operating equipment applicable to the electrical apparatus being operated is available for use; and

V Where indicators are provided, the levels or pressures of insulating mediums within electrical apparatus are adequate for the service and operating conditions applying.

9.6.2 Operating Work

Operating work within electrical stations must only be carried out by authorised persons, using approved equipment rated for the voltages and service conditions applicable within that electrical station.

Protective devices or interlock systems must not be interfered with, bypassed or made inoperative except by authorised persons.
Equipment prepared for work which is capable of storing some form of energy, such as circuit breaker operating mechanisms, must be fully discharged or otherwise disabled in a manner approved prior to work commencing unless otherwise requested by the work party.

When operating disconnectors, air break switches and earth switches an insulating glove (with approved outer glove) shall be worn on EACH hand.

9.6.3 Barriers and Screens

Yellow Tape Barriers
Yellow tape barriers must be erected by an authorised person only, in conjunction with the issue of an Access Permit in electrical stations, to indicate as clearly as possible the area in which work is to be performed and to indicate the dividing line between live conductors and the electrical apparatus on which it is safe to perform work.

The tape must be so arranged that the electrical apparatus to be worked on is accessible without interfering with the tape or stepping over or under the tape and to clearly define access for persons to the work site.

No person may pass over or under a yellow tape barrier without approval of the Access Permit recipient.

Only the Access Permit recipient may move or re-arrange the yellow tape barrier, provided that the meaning and intent of the Access Permit is at all times maintained. For further information refer to procedure CEOP2341 - Safe Work Areas.

Insulating Barriers

Approved insulating barriers shall be used where it is possible for the barriers to come into contact with live high voltage conductors, or come closer to within the safe working distances as shown in Table B.

Insulating barriers must only be erected by an authorised person.

Non-Insulating Barriers

When non-insulating barriers are used near high voltage apparatus, the minimum clearances from live exposed conductors when such barriers are fixed in position must be in accordance with procedure CEOP8032 - Transmission & Zone Substation Design Guidelines or an alternative industry approved standard.

9.7 Pilot, Signalling and Telephone Cables

Persons must make use of the insulation provided by wooden cubicles, insulating barriers or screens, isolating transformers or other isolating devices when working on pilot cables and the like.

Work on protection equipment connected to overhead pilot cables may be carried out with the overhead high voltage mains alive provided that the protection equipment is electrically isolated from the overhead pilots by isolating transformers, interposing relays or other suitable devices.

Before jointing work is carried out on either overhead or underground pilot cables, they must first be disconnected from all sources of electrical supply. In all cases work must proceed on pilot cables treating them as live low voltage apparatus.

When work is required to be carried out on pilot cable end terminations (except as specified above), this may be done with other cores of the pilot cable energised at normal operating potential, provided that all precautions are taken as for live low voltage working until the cores or terminals being worked on have been identified and proved de-energised. All cores or terminals that are not to be worked on shall be treated as though they are energised.
9.8 Fire Protection Systems
When persons are carrying out work in electrical stations with fixed fire protection systems, suitable control measures must be taken to ensure the safety of personnel and equipment. Precautions may include the isolation, or the making ‘non-auto’ of fire detection and extinguishing systems.

Persons should also check for the existence of remote fire control gas injection systems (such as bulk injection carbon dioxide) to ensure that operation cannot occur during occupancy.

On exiting an electrical station, fire detection and extinguishing systems made ‘Non-auto’ prior to work commencing, must be reset for ‘auto’ operation.

9.9 Work on Batteries or in Battery Rooms
Where there are separate battery rooms located within electrical stations, signs must be affixed to all of its entrances to indicate the use of such rooms.

Persons working on batteries or in battery rooms must be trained and competent to do so.

Persons working in battery rooms must ensure that the rooms are adequately ventilated by means of the natural or forced ventilation provided. The use of naked flames and smoking is prohibited in battery rooms.

Precautions must be in place to ensure that arcing caused by making or breaking connections, or sparking caused by power tools or conductive materials such as tools and watchbands does not occur. Only insulated tools may be used on batteries. Wear an approved face shield as required by the risk assessment (HIRAC).

9.10 Voltage and Auxiliary Transformers
Before working on voltage transformers, other than draw out type transformers, isolation, earthing and short-circuiting of the high voltage windings and isolation of all secondary windings of the voltage transformers must be carried out.

If the high voltage conductors to which the voltage and auxiliary transformers are connected is isolated, earthed and short-circuited, the voltage transformer may remain connected to the high voltage conductors provided that the low voltage windings are isolated and danger tagged.

For capacitive voltage transformers or similar equipment, do not apply earths immediately after isolation. Allow a minimum period of fifteen (15) minutes for the capacitors to discharge before applying any earths, unless a shorter period is clearly labelled on the equipment – see section 10 for additional guidance.

9.11 Capacitor Bank and Capacitors in Signal Injection Cells
See section 10.
Section 10
CAPACITORS, STATCOMS & SIMILAR
10  CAPACITORS, STATCOMS AND SIMILAR

10.1 Qualifications and Training
A person must not enter an enclosure or cage containing capacitors, statcoms or similar electrical apparatus unless authorised to do so in accordance with procedure CEOP2065 – Network Operations: Authorisation. In many situations, entry to such a cage or enclosure may require an Access Permit.
A person must not work on capacitors, statcoms, switched reactors, or similar apparatus unless specifically trained or instructed in such apparatus.

10.2 General Working Practices
These types of equipment may be found:
I  In electrical stations (refer section 9)
II In the overhead network (refer sections 6 & 7)
III In the underground network (refer section 8)
This section must therefore be read in conjunction with the appropriate earlier sections.
A characteristic of these types of equipment is their ability to store electrical energy. Statcoms in particular may be combined with battery storage.

Any of this equipment may incorporate remote control capability and hence will have an auxiliary supply from either the network or a battery supply that may need to be isolated. There may also be a need to disable the remote control capability while any work is undertaken.

10.3 Isolation and Earthing
Do not apply earths immediately after isolation. Allow a period of fifteen (15) minutes for capacitors, statcoms and similar equipment to discharge before applying any earths unless a shorter waiting period is clearly labelled on the equipment. When applying earths there may be a ‘residual’ charge (particularly on equipment without discharge resistors) so expect a ‘splash’ or small discharge when earthing.

Before working on individual capacitors of a bank of capacitors that have been isolated, earthed and short-circuited, each individual capacitor must be regarded as alive until each of them has been allowed to discharge and has been individually earthed and short-circuited.
Section 11

GENERATION
11 GENERATION

11.1 Qualifications and Training
A person must not enter a generation facility unless they are:

I Authorised in accordance with procedure CEOP2065 – Authorisation to enter electrical stations, or

II Are accompanied and instructed by an authorised person enter the facility and have received clear instructions pertaining to the site including the specific sections they can enter, existing dangers and the precautions that must be observed.

11.2 General Working Practices
These Electrical Safety Rules shall apply to all generation facilities owned or operated by Essential Energy, both permanent and temporary.

Where generation facilities are owned and operated by a customer (eg a High Voltage Customer), and the customer does not have any alternate rules then Essential Energy’s Electrical Safety Rules apply.

11.3 Types of Generation and Some Precautions

I Permanent generation facilities that operate in the National Electricity Market. Examples of permanent generation facilities owned and operated by Essential Energy include Oaky and Nymboida Hydro Generators and the twin diesel fired frame five gas turbines at Broken Hill. Hazards associated with all the above include confined spaces and in the case of Broken Hill, operation of a ‘fuel farm’.

II Semi-permanent generation used by Essential Energy for network support – such as hired or owned generators injecting into the low voltage or high voltage network via a ‘step-up’ transformer. Such facilities may be in place from a period of a few days to many months. Precautions for such facilities include temporary fencing and its safe earthing and fuel storage and supply. Temporary high voltage generation cannot be synchronised or run in parallel with the high voltage network and must comply with the requirements of manual CEOM7211.01 – Mobile Site Generation.

III Temporary generation used by Essential Energy for an individual customer or group of customers on a limited low voltage network, generally for one day or less. Such generators may be owned or hired and may be truck, trailer or skid mounted. Precautions for their use include synchronisation issues and reactive power capability, particularly if a large number of solar PV systems re-connect. Solar PV systems may need to be individually isolated to prevent their automatic re-connection.

IV Permanent embedded generation owned and operated by customers, connected at either high voltage or low voltage and operated in parallel with the network with approval. Examples include landfill gas, biogas, natural gas, small scale hydro, wind and solar PV. These systems are always designed to ‘separate’ from the grid in the event of a grid outage (planned or un-planned). Such generation does not usually operate in an ‘island’ mode. Refer to V below.

V Stand-by generation for emergency supply (islanded operation) owned and operated by customers. Typical examples are hospitals, piggeries, chicken sheds etc that rely on electricity at all times. Standby generation has in the past been primarily diesel generation, however advances in battery storage now allows larger UPS style applications, including combinations with solar PV known as hybrid systems for domestic applications. Hence, increasingly when the Essential Energy network is isolated for planned or emergency work, not all customers will lose supply (ie their lights may stay on).
12 REFERENCES

Essential Energy Documents:
- Company Procedure – WHSE Project Management – CEOP1000.26
- Company Procedure - Polarity and Neutral Identification: Testing - CEOP2018
- Company Procedure - Equipotential and personal Protective Bonding - CEOP2377
- Company Procedure - Field Competency Assessment: Live Line Workers - CEOP2392
- Company Procedure - Assess Overhead Electrical Apparatus - CEOP2422
- Company Procedure – Distribution earth integrity testing - CEOP2445
- Company Procedure – Construction Works near Electricity Network Assets – CEOP1116
- Company Procedure – Networks: Asset Identification and Operational Labels – CEOP8042
- Company Procedure – Working Above Below or Adjacent to Energised Overhead Conductors - CEOP8050
- Division Procedure - Workplace Supervision for Apprentices and Electrical Workers - CEOP2000.57
- Division Procedure - Access Permit – CEOP2045
- Division Procedure - Switching Request & Planned Outage Notification – CEOP2056
- Division Procedure - System Alteration Notification - CEOP2057
- Division Procedure - Communication and Control – CEOP2059
- Division Procedure - Emergency Communication – CEOP2060
- Division Procedure - Safe Work Areas – CEOP2341
- Division Procedure - Safety: Role of a Safety Observer – CEOP2354
- Division Procedure - Energised Work – CEOP8034
- Division Procedure - Ferroresonant Overvoltage Risk Limitation on Distribution Transformers - CEOP8044
- Branch Procedure - Removing Vegetation Near Overhead Powerlines – CEOP2021
- Branch Procedure – Authorisation – CEOP2065
- Branch Procedure - Pole Assessment for Working Near or Aloft - CEOP2069
- Branch Procedure - Live Line: Justification, Selection, Training & Appointment - CEOP2192
- Branch Procedure - Positive Identification & Spiking Practices - CEOP2251
- Branch Procedure - Transmission & Zone Substation Design Guidelines - CEOP8032
- Regional Procedure - Testing & Inspection - CEOP8051
- Company Manual - Personal Safety – CECM1000.21
- Company Manual - Entry into Electrical Stations - CEOM7074
- Division Manual - Safe Entry to Confined Space - CECM1000.22
- Division Manual - Working at Heights - CECM1000.23
- Branch Manual - High Voltage Live Work – CEOM7040
- Division Manual – Switching – CEOM7073
Division Form - Absolute Limits of Approach When Applying Earths – CEOF3022
Division Procedure – Portable Earthing and Bonding in Electrical Stations – CEOP7772.04
Division Procedure - Operation Manual: Mobile Site Generation - CEOM7211.01

External Documents:

*Electricity Supply Industry – Distribution National Training Package Refresher Units Of Competency*

*Electricity Supply (Safety and Network Management) Regulation 2014*

*Safe Work Australia Code of Practice: Managing Electrical Risks In The Workplace July 2012*

*WorkCover Code of Practice: Work Near Overhead Power Lines*

*WorkCover Guide: Work Near Underground Assets*

*Work Health and Safety Regulation 2011*

*AS1418 Part 10 Elevated Work Platforms*

*AS4741 Testing of connections to low voltage networks*

*AS60479 Part 1 Effects of Electric Shock on Humans and Animals*

*ENA NENS 04-2006 National Guidelines for Safe Approach Distances to Electrical and Mechanical Apparatus*

*ENA NENS 03-2006 National Guidelines for Safe Access to Electrical and Mechanical Apparatus*

*ENA NENS-09 -2014 National Guidelines for the Selection, Use and Maintenance of Personal Protective Equipment for Electrical Arc Hazards.*

## 13 REVISIONS

<table>
<thead>
<tr>
<th>Issue</th>
<th>Section</th>
<th>Details of Changes in this Revision</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Broad Supervision -</td>
<td>Change 'employee' to 'worker'</td>
</tr>
<tr>
<td>2</td>
<td>Competent Assistant -</td>
<td>Delete “6 Months in Queensland”</td>
</tr>
<tr>
<td>3</td>
<td>Various tables -</td>
<td>110kV added alongside 132kV</td>
</tr>
<tr>
<td>Table G</td>
<td>Change &quot;co contact&quot; to &quot;no contact&quot;</td>
<td></td>
</tr>
<tr>
<td>Table H</td>
<td>Change 33kV Personnel Safe Approach to 1500mm (not 1200mm)</td>
<td></td>
</tr>
<tr>
<td>4.1</td>
<td>Last paragraph first word “Additional”</td>
<td></td>
</tr>
<tr>
<td>4.9</td>
<td>In the second line of the first paragraph add “…other Level 1 work on or near…” and in the second last line of the same paragraph “All other Level 1 work requiring access…”</td>
<td></td>
</tr>
<tr>
<td>4.11</td>
<td>‘employed by Essential Energy’ removed.</td>
<td></td>
</tr>
<tr>
<td>5.2</td>
<td>In first paragraph ‘employee’ changed to ‘person’.</td>
<td></td>
</tr>
<tr>
<td>5.2 (I)</td>
<td>“…and proving de-energised at the first work site: and”</td>
<td></td>
</tr>
<tr>
<td>5.3 (III)</td>
<td>“…at all work sites: and”</td>
<td></td>
</tr>
<tr>
<td>6.2 (V)</td>
<td>“Prove de-energised at all work sites; and”</td>
<td></td>
</tr>
<tr>
<td>7.2</td>
<td>Change “Earthed” to “Earth”</td>
<td></td>
</tr>
<tr>
<td>7.3.3</td>
<td>End of fourth paragraph “…low voltage neutral/earth must not…. ”</td>
<td></td>
</tr>
<tr>
<td>7.4</td>
<td>Delete III</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Add the words to second last paragraph “…conductors being worked on must be…”.</td>
<td></td>
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<td></td>
<td>Final Paragraph to start “Where…. ”</td>
<td></td>
</tr>
<tr>
<td>8.8.2</td>
<td>Add final sentence “Live high voltage cables shall not be lifted or moved.”</td>
<td></td>
</tr>
<tr>
<td>9.5.1</td>
<td>Delete “immediately” from first sentence.</td>
<td></td>
</tr>
<tr>
<td>11.2</td>
<td>2nd paragraph change full stop to comma.</td>
<td></td>
</tr>
<tr>
<td>11.3(II)</td>
<td>Replace 11kV with ‘high voltage’.</td>
<td></td>
</tr>
<tr>
<td>ALL</td>
<td>Position titles and references have been updated throughout and minor grammatical corrections and additions made. Photos removed from cover.</td>
<td></td>
</tr>
<tr>
<td>Intro.</td>
<td>CEO Safety message has been updated.</td>
<td></td>
</tr>
<tr>
<td>1.2</td>
<td>Testing bays excluded from the ESR’s.</td>
<td></td>
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<tr>
<td></td>
<td>Word “some” added due to changes for customer metering and equipment.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Example of a “depot building” added for clarity.</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Construction earths, Apparatus and CSP definitions added.</td>
<td></td>
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<tr>
<td></td>
<td>Immediately Available amended to align with CECM1000.23 and CEOM7024.</td>
<td></td>
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<tr>
<td></td>
<td>HV Live Line Work definition amended to align with ENA definition.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Approved to include industry standards and guidelines for ASP equipment.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Worker added employee of a CSP. Working Earths added cannot be shared.</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Table B – ‘and including’ added to LV &amp; Note 2 added re vegetation work.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Table C – voltage ranges aligned with other tables</td>
<td></td>
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<tr>
<td></td>
<td>Table D – ‘and including’ added to LV</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3.2.5 ‘above’ means overhanging the conductors. Table F-100mm climbers.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Safety Observer requirements added including Tables F and G.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3.2.6 CAVC is now a separate section with 3 Tables H, I and J (was H only).</td>
<td></td>
</tr>
<tr>
<td>4.2</td>
<td>Paragraph added re working at height and the risk of suspension trauma.</td>
<td></td>
</tr>
<tr>
<td>4.3.2</td>
<td>List of competency units removed, and reference to Essential Energy’s Training Matrix added.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Section divided into two - Clothing and PPE.</td>
<td></td>
</tr>
</tbody>
</table>

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<table>
<thead>
<tr>
<th>Issue</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.6</td>
<td>Additional detail added regarding clothing for differing circumstances. Reference to 1st July 2016 for arc rated clothing removed. Wearing of an arc rated face shield added to the PPE section as per SB-684.</td>
</tr>
<tr>
<td>4.7.5</td>
<td>New clause ‘Electric Shock’ summarising CECM1000.03 Clause 5.2.3 – take to hospital including same advice to members of the public</td>
</tr>
<tr>
<td>4.8</td>
<td>Sentence added regarding vegetation in contact with low voltage.</td>
</tr>
<tr>
<td>4.8.3</td>
<td>New clause regarding metallic jewellery and personal items.</td>
</tr>
<tr>
<td>4.9</td>
<td>Sentence added regarding individual streetlights NOT requiring notification.</td>
</tr>
<tr>
<td>4.11</td>
<td>Added to first sentence ‘...or instructed persons under direct supervision of an authorised person.’</td>
</tr>
<tr>
<td>4.16</td>
<td>Added fitting of a Danger Tag until phasing is proven.</td>
</tr>
<tr>
<td>4.19</td>
<td>Added ‘previously connected and now disconnected lines’</td>
</tr>
<tr>
<td>4.21</td>
<td>Added extra step (v), advice on arc rated face shield, remote energisation where practicable and standing aside where not practicable.</td>
</tr>
<tr>
<td>4.23</td>
<td>Added paragraphs “not re-made energised” and lockable temporary earths in Electrical Stations requirement.</td>
</tr>
<tr>
<td>4.24</td>
<td>Civil parties undertaking construction work added to Operating Agreements.</td>
</tr>
<tr>
<td>5.2 v</td>
<td>Issuer to confirm that Recipient is authorised to receive permits.</td>
</tr>
<tr>
<td>5.3 vii</td>
<td>Work area changed to work site.</td>
</tr>
<tr>
<td>5.3 viii</td>
<td>Added PPB &amp; working earths cannot be shared across access permits.</td>
</tr>
<tr>
<td>6.2 v</td>
<td>All work sites changed to at the work site.</td>
</tr>
<tr>
<td>6.3</td>
<td>(ii) Add ‘arc rated’. Erecting temporary earths advice added. Final section has been adjusted reflecting Essential Energy employees NOT working alone aloft because of suspension trauma as per CECM1000.23.</td>
</tr>
<tr>
<td>7.2</td>
<td>Steps 1V to VI aligned with other procedures.</td>
</tr>
<tr>
<td>7.3.1 vii</td>
<td>Added regarding work on the secured isolation point.</td>
</tr>
<tr>
<td>7.3.3</td>
<td>Earthing against LV backfeeds amended as per Safety Brief 683. Work site not work area for earths and ‘unobstructed view’ used for earths.</td>
</tr>
<tr>
<td>7.4</td>
<td>This section broken into sub-sections for greater clarity around various examples of disconnected lines and their respective requirements.</td>
</tr>
<tr>
<td>8.4</td>
<td>Earthing against LV backfeeds as per Safety Brief 683. Items v and vi added.</td>
</tr>
<tr>
<td>8.6</td>
<td>Redundant cables and reference to labelling cables as per CEOP8042 added.</td>
</tr>
<tr>
<td>9.2xii</td>
<td>Check station battery and lockable temporary earths added.</td>
</tr>
<tr>
<td>&amp;xiii</td>
<td>Wear an arc rated face shield where required by the risk assessment (HIRAC)</td>
</tr>
<tr>
<td>9.4 &amp; 9.9</td>
<td>Added temporary generators are NOT to run in parallel with the HV network – refer CEOM7211.01</td>
</tr>
<tr>
<td>11.3 ii</td>
<td>Added temporary generators are NOT to run in parallel with the HV network – refer CEOM7211.01</td>
</tr>
</tbody>
</table>